

Engineering Measurements (0904422) Course Outline

Cr. Hrs.	Program Outcomes	1	2	3	4	5	6	7	8	9	10	11
	Course Name											
2	Engineering Measurement	2	3				3				3	3

0904422: Engineering Measurements

3 Credit Hours

Prerequisites by course:

- 0904341: Thermodynamics (I)
- 0904222: Dynamics
- 0904361: Fluid Mechanics

Prerequisites by topic:

1. Basics of statistical analysis and probability.
2. Principles of electromagnetism.
3. Electrical circuits.
4. Bernoulli equation.
5. Basic stress-strain relations.
6. Heat transfer.
7. Interpolation of data and curve fitting.

chnl
Chapter 1 Technical report writing. Basic concept of metrology and measurement with their classifications and definitions. Errors and error analysis with statistical and uncertainty analysis. Characteristics of measurement systems. Electrical and mechanical transducers. Measurement of Force & Torque. Flow velocity, Temperature, Pressure, stress and strain. Design of experiment and Technical report writing. Engineering ethics. Design of experiment.

from the website.

Book [A.K Sawhney]

كتاب

Course Outcomes

Students are expected to develop the following skills/understanding upon the successful completion of 0904423:

1. Calculate the errors in an experimental data. [PO2]
2. Design a measurement device. [PO2]
3. Calculate the fluid velocity, flow, pressure and force, analyze these devices and calculate the errors and uncertainty of readings. [PO1, PO10]
4. Ability to find parameters that characterizes the behavior of a thermometer and manometer. [PO1]
5. Identify the parameters that control the behavior and response of a measurement system. [PO1]
6. Analyze certain types of errors using statistical methods. [PO10]
7. Improve report writing skills. [PO2]
8. Chose the correct device for the least error or desired accuracy. [PO6]
9. Be familiar with various types of measurement devices and units of measurements. [PO11]

Textbook(s) and References:

1. Experimental methods for engineers, by J. P. Holman [Textbook].
2. Theory and design for mechanical measurements, by Richard S. Figliola [Reference book].

Course Outline

The following topics will be covered in this course:

1. Technical Report Writing.
2. Basics of metrology and measurements.
3. Errors and error analysis of data.
4. Dynamic characteristics of systems.
5. Basic Electrical and Mechanical Transducers.
6. Flow and velocity measurements.
7. Temperature measurement.
8. Pressure measurement.
9. Force, torque and strain measurement.
10. Design of experiments (If Time Permits).

Evaluation of Outcomes

Evaluation will be done based on the following (percentages are up to the instructor):

- | | | | |
|-------------------------------------|---|----------|---------|
| 1. Class Attendance & Participation | : | 00 Marks | 20 mark |
| 2. Quizzes | : | 10 Marks | |
| 3. Project | : | 10 Marks | |
| 4. Mid-Term Exam. | : | 30 Marks | |
| 5. Final Exam | : | 50 Marks | |

Lecture schedule:

- | | | |
|---------------------------|---|------------|
| Basics of Report Writing | : | 2 Lectures |
| Basics of Metrology | : | 2 Lectures |
| Basics of Measurement | : | 2 Lectures |
| Errors and error analysis | : | 6 Lectures |

First Quiz (Date Decided Later)

Homework No. (1)

- | | | |
|-----------------------------|---|------------|
| Characteristics of a system | : | 4 Lectures |
|-----------------------------|---|------------|

Project Number (1)

- | | | |
|-------------|---|------------|
| Transducers | : | 4 Lectures |
|-------------|---|------------|

Second Quiz (Date Decided Later)

Homework (2)

- | | | |
|-----------------------|---|------------|
| Pressure Measurements | : | 1 week |
| Flow Measurements | : | 4 Lectures |

Third Quiz and Mid-Term Exam. (Date Decided Later)

- | | | |
|--------------------------|---|---------|
| Temperature Measurements | : | 2 weeks |
|--------------------------|---|---------|

Fourth Quiz (Date Decided Later)

Homework (3)

Project Number (2)

- | | | |
|-----------------------------|---|--------|
| Force & Torque Measurements | : | 1 week |
| Strain Gauges | : | 1 week |
| Design of Experiments | : | 1 week |

The Final Exam will be held as decided by the university

Important Instructions:

The student should notice the following:

1. Maximum number of missed lectures allowed is 5 only.
2. Entrance to lecture room is not allowed after 10 minutes.
3. Close your mobile before entrance to the lecture room.
4. Programmable calculators like are not allowed.
5. All exams/tests/quizzes are closed-book. Extra sheet containing equations will be supplied.

6. The third quiz will be included with the Mid-Term exam.
7. Homework/Projects will not be accepted after the stipulated time.
8. Revision of the following topics is necessary: flow through orifices, Bernoulli equation, basic circuits (Wheatstone bridge) and Faraday's Law, and manometers.
9. There will be no makeup for the quizzes.
10. The makeup for the Mid-Term exam will be conducted at the end of the course. The syllabus will include more material.
11. A total of FOUR quizzes will be given and the average of all four will be taken.

 Office Location and hours:

My office is located in the second floor along with Industrial Engineering staff offices. My office number is C-207.

My Personal website is:

<http://fetweb.ju.edu.jo/staff/me/jyamin/index.html>

The office hours are announced on the door. For any suggestions, comments or questions please contact personally or by e-mail: yamin@ju.edu.jo



(ch2)

No
Date

* Human Factors & experience are all effect on the operator.

⇒ Noise:- any unwanted signal, useless signal, just made an error.

⇒ Step unit input:- need a time to reach the steady state.

response time:- error source

selection criterion

⇒ location of pointers:- Resolving power.
ability to exactly locate the pointer between two points. & it came from experience, & increase the division, you'll be more accurate on use Digital signs.

⇒ Energy exchange:- heat loss while measuring.

⇒ Random:- Causes, how it behaves, cannot be eliminated, you can only control it.

At 20°C ⇒ no interaction between the ~~surrounding~~ & the system.

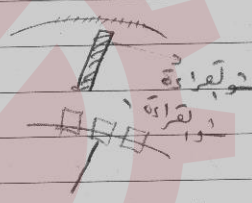
eliminate ≠ reduce.

↓
Friction.

* Zero error :- انجاز مقياس و ربطه بقراءة

* Catastrophic errors :- Finite Dimension

الذات و pointer
* زيادة الحجم في الـ Dimension
+ thickness



* multi sample (test) more accurate

random error
يتم تكرار التجربة و يقرأ في كل مرة

الـ error
في اختبار كلاً من دقة القياس و اي بوجه الـ error
أكثر دقة حصر
الـ error

* new lecturer.

⇒ normal Gaussian Distribution ⇒ the shape of the Histogram

otherwise, is not standard.

non Gaussian.

case

⇒ True value:-

1. calculated. for you.

2. Design. on blueprint. = calculated

+ tolerance

3. theoretical ⇒ using simulation

non direct eqn.

4. Average of values,

Frequency
of each value.

$$\bar{x} = \frac{\sum (f \cdot x)}{\sum f}$$

True value & center values around it.

↗ wide of the curve ↗ Error. (Deviation)
on spread. & precision ↗

* Standard Deviation:- maximum acceptable error.

check 2%:-

Avg > standard $\times$ there is

a new problem.

check 1%:- shape of curve.

⇒ Precision index (%) :- curve giving

center line

value.

h ↑ precision

$h > 50\% \Rightarrow$ Your making Data is good.

Check 3% is $\bar{x}$ a true value or not.

⇒ probable Error of one reading: احتمال خطأ واحد

احتمال خطأ واحد

How much the Error that $\bar{x}$ is a true value.

after this σ_m & σ_a are cancelled out.

⇒ Example -

multi sample test.

known correction = known errors

We delete it

So Errors due to Random Sources.

اللجنة الأكاديمية في قسم هندسة الطبلييك - الجامعة الأردنية

Step 1:-

The Data follows Normal Distribution with one central values at $T = 401^{\circ}\text{C}$.

Due to max frequency, one (peak) single peak equal all values otherwise, you say the Data Do not follow the normal distribution.

Step 2:-

A - calculate the true value for Temp.

$$\bar{T} = \frac{\sum (F \times T)}{\sum F}$$

B - calculate the Deviation.

$$d_i = T_i - \bar{T}$$

C - calculate average Deviation.

$$\bar{D} = \frac{\sum (|d_i| \times F_i)}{\sum F_i} \Rightarrow \text{standard} > \text{avg.}$$

↙ max allowable. given.

otherwise stop & say that there is a problem.

Step 3:-

calculate the Standard Deviation & compare it with $\bar{D}$

$$\sigma = \sqrt{\frac{\sum (F \cdot d^2)}{\sum F}} =$$

⇒ Comment:-

Since $\bar{D} < \sigma$ hence the process is acceptable.

Step 4:-

test for the assumption that $\bar{T}$ is the true value by finding how many reading between $\bar{T} \pm n$,

$$n_1 = 0.6745 \times \sigma$$

$$[408.78 + 0.9323, 408.78 - 0.9323]$$

First Iteration

Size mm	F	Size * F	Deviation	D * F	Deviation^2	F * D^2	$\Sigma \bar{D}/SD$
397	1	397	-3.78	3.78	14.2884	14.2884	2.733967131
398	3	1194	-2.78	8.34	7.7284	23.1852	2.010695403
399	12	4788	-1.78	21.36	3.1684	38.0208	1.287423675
400	23	9200	-0.78	17.94	0.6084	13.9932	0.564151948
401	37	14837	0.22	8.14	0.0484	1.7908	0.15911978
402	16	6432	1.22	19.52	1.4884	23.8144	0.882391508
403	4	1612	2.22	8.88	4.9284	19.7136	1.605663235
404	2	808	3.22	6.44	10.3684	20.7368	2.328934963
405	2	810	4.22	8.44	17.8084	35.6168	3.052206691

Sum 100 40078 102.84 191.16

- a) Average Size = 400.78 mm
 b) Mean Deviation = 1.0284 mm
 c) Standard Deviation = 1.3826062 mm
 d) Probable Error of one reading = 0.9325679 mm
 e) Standard deviation of the mean = 0.1382606 mm
 Probable error of the mean = 0.0932568 mm
 f) Standard deviation of the standard deviation = 0.097765 mm
 g) Precision Index = 0.5114303

Second Iteration

397	1	397	-3.69387755	3.65	13.3441	13.3441	
398	3	1194	-2.69387755	8.08	7.256976	21.770928	
399	12	4788	-1.69387755	20.33	2.869221	34.430652	
400	23	9200	-0.69387755	15.96	0.481466	11.111111	
401	37	14837	0.306122449	11.33	0.093710	0.344444	
402	16	6432	1.306122449	20.90	1.70595585	27.2952936	1.039174671
403	4	1612	2.306122449	9.22	5.31820075	21.272803	1.834792778
404	2	808	3.306122449	6.61	10.9304456	21.8608913	2.630410886

Sum 98 39268 96.122449 154.816327

- a) Average Size = 400.69388 mm
 b) Mean Deviation = 0.9808413 mm
 c) Standard Deviation = 1.2568844 mm
 d) Probable Error of one reading = 0.8477685 mm
 e) Standard deviation of the mean = 0.1269645 mm
 Probable error of the mean = 0.0856376 mm
 f) Standard deviation of the standard deviation = 0.0897775 mm
 g) Precision Index = 0.562587

Third Iteration

Size mm	F	Size * F	Deviation	D * F	Deviation^2	F * D^2	$\Sigma \bar{D}/SD$
398	3	1194	-2.66315789	7.99	7.09240997	21.2772299	2.377290433
399	12	4788	-1.66315789	19.96	2.76609418	33.1931302	1.48463197
400	23	9200	-0.66315789	15.25	0.43977839	10.114903	0.591973507
401	37	14837	0.336842105	12.46	0.1134626	4.19811634	0.300684956
402	16	6432	1.336842105	21.39	1.78714681	28.594349	1.193343419
403	4	1612	2.336842105	9.35	5.46083102	21.8433241	2.086001881

Sum 95 38063 86.40 119.221053

- a) Average Size = 400.66316 mm
 b) Mean Deviation = 0.9094737 mm
 c) Standard Deviation = 1.1202493 mm
 d) Probable Error of one reading = 0.7556081 mm
 e) Standard deviation of the mean = 0.1149352 mm
 Probable error of the mean = 0.0775238 mm
 f) Standard deviation of the standard deviation = 0.0812714 mm

عندما نقسم على مساحة جانب
 الحسابات نبدأ تكرارها وذلك
 بغير عدد القراءات المزدوجة
 من 100-2 (frequency)
 وعند إعادة الجدول نأخذ القيمة
 interpol

100 ← 98 ← 50

غير مزدوجة 50

Six sigma

±3σ

maximum or
 boundary Error

* Limiting Error:- (uncertainty) :-

$$A = A_1 \pm \delta A \quad \rightarrow \text{limits of error.}$$

↙ reading

Ex: $R = (100 \pm 2) \Omega$

$[98, 102]$ $\leftarrow$ mean that

* Relative Limiting Error:- (Rel. L. E) :-

$$E_{R1} = \pm \frac{\delta A}{A_1} \quad \leftarrow \text{Delta}$$

$$E_{R1} = \pm \frac{\delta A}{F_s} \quad \leftarrow \text{Delta}$$

Full scale.

$$0.01 = \frac{1}{100}$$

$\pm 1\%$

بالقوة قبل

$$100 \pm 1\% \rightarrow \pm 1\%$$

Full scale = 100

$$\pm 2 \text{ } \Omega \text{ } \pm 2\%$$

القيمة المقدرة

$$E_{R1} = \pm E_{fs} \times \frac{F_s}{A_1}$$

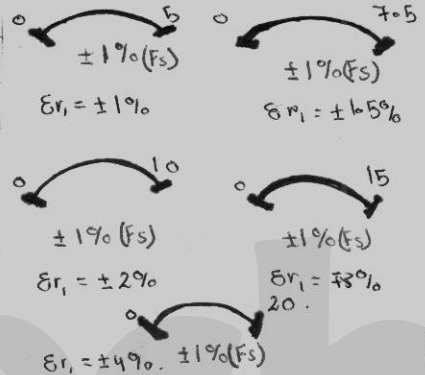
→ How to know Which
Suitable for us:-

Apply :-

$$\epsilon_{r1} = \epsilon_r(Fs) * \frac{Fs}{A_1}$$

كم النسبة على

5 bar.
أقل على 5 بار
أعلى على 5 بار



الأخطاء النسبية مرفوعة لأنهم يريدون
الكمية مرفوعة على
الكمية مرفوعة لأنهم يريدون
الكمية مرفوعة لأنهم يريدون

* relative C. & [Fractional Error] $\rightarrow$ (Er) measured A_1 --- (1)
 $\rightarrow$ (Er) Full scale --- (2)

$$1 - \epsilon_{r1} = \pm \frac{\delta A}{A_1}$$

$$\Rightarrow \epsilon_{r1} = \pm \epsilon_{Fs} * \frac{Fs}{A_1}$$

$$2 - \epsilon_{r1}(Fs) = \pm \frac{\delta A}{Fs}$$

* Known Error:-

$$A = A + \delta A$$

$$A = A - \delta A$$

limiting mean :- maximum errors

↳ E + R.h.E :- (For equation).

$$X = f(x_1, x_2, x_3, x_4, \dots, x_n).$$

$$X = x_1 + x_2 + x_3 \dots$$

$$X = x_1 - x_2 - x_3.$$

$$X = x_1 \cdot x_2 \cdot x_3.$$

$$X = \frac{x_1 \cdot x_2}{x_3}.$$

$$\Rightarrow X = x_1^a \cdot x_2^b \cdot x_3^c.$$

* Having this eqn:-

$$X = x_1 + x_2$$

Objective:- $\frac{\partial X}{X}$

$$dX = d(x_1 + x_2).$$

$$= dx_1 + dx_2.$$

$$\frac{dX}{X} = \frac{dx_1}{X} + \frac{dx_2}{X}.$$

$$= \frac{x_1}{X} \frac{dx_1}{x_1} + \frac{x_2}{X} \frac{dx_2}{x_2}.$$

for small change in x_1 & x_2 .

$$\frac{\delta x}{x} = \left[\frac{x_1}{x} \epsilon_{x_1} \right] + \left[\frac{x_2}{x} \epsilon_{x_2} \right] \rightarrow \delta x_2.$$

ϵ_{x_1} δx_1

$$\epsilon_{x_1} = \pm 1\%$$

$$\epsilon_{x_2} = \pm 2\%$$

$$\delta x = \pm [|\delta x_1| + |\delta x_2|] \rightarrow \text{في حالة الجمع طرح}$$

* Case 20 -

$$P \cdot V = nRT \Rightarrow P = n' R' T' V^{-1}$$

$$\Rightarrow X = x_1^a \cdot x_2^b \cdot x_3^c$$

$$\Rightarrow \ln X = a \ln x_1 + b \ln x_2 + c \ln x_3$$

$$\Rightarrow \frac{1}{X} = a \cdot \frac{1}{x_1} \frac{dx_1}{dx} + b \cdot \frac{1}{x_2} \frac{dx_2}{dx} +$$

$$c \cdot \frac{1}{x_3} \frac{dx_3}{dx}$$

$$\text{now:- } \frac{dx}{X} = a \cdot \frac{dx_1}{x_1} + b \frac{dx_2}{x_2} + c \cdot \frac{dx_3}{x_3}$$

$$\frac{\delta x}{X} = \pm \left[\left| a \frac{\delta x_1}{x_1} \right| + \left| b \frac{\delta x_2}{x_2} \right| + \left| c \frac{\delta x_3}{x_3} \right| \right]$$

$$\Rightarrow P = MRTV^{-1}$$

$$\frac{\delta P}{P} = \pm \left[\left| \frac{\delta M}{M} \right| + \left| \frac{\delta R}{R} \right| + \left| \frac{\delta T}{T} \right| + \left| \frac{\delta V}{V} \right| \right]$$

$$\Rightarrow p = 2\pi g F L R$$

$$\pm * 10^6$$

no. exact.

$$\frac{\delta p}{p} = \pm \left[\frac{\delta 2}{2} + \frac{\delta \pi}{\pi} + \frac{\delta g}{g} + \frac{\delta F}{F} + \frac{\delta L}{L} + \frac{\delta R}{R} + \frac{\delta t}{t} + \frac{\delta 10^6}{10^6} \right]$$

no. exact may have a variation.

$$\Rightarrow F = \frac{3 E b d^3}{12 L^3} \gamma$$

$$F = E b d^3 L^{-3} \gamma$$

error % calculator

$$\downarrow \frac{8.2}{8}$$

$$\frac{1}{8} \quad g = 9.81 \pm 0.01$$

* uncertainty % (Wx) omega.

Exact amount of error.

$$A = A_1 \pm W_A$$

$$\epsilon_{W_1} = \frac{W_A}{A_1}$$

$$D = \sqrt{\Delta_{\max} * \Delta_{\min}}$$

$$X = f(x_1^a, x_2^b, x_3^c)$$

$$\frac{wX}{x_1} = \frac{\partial X}{\partial x_1}$$

$$wX = \pm \sqrt{\left(a \frac{\partial X}{\partial x_1} w_{x_1} \right)^2 + \left(b \frac{\partial X}{\partial x_2} w_{x_2} \right)^2}$$

max effect.

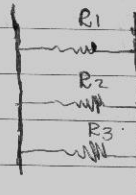
$$\Rightarrow V = I \cdot R$$

$$\frac{wV}{V} = \pm \sqrt{\left(\left(\frac{\partial V}{\partial I} \right) w_I \right)^2 + \left(\left(\frac{\partial V}{\partial R} \right) w_R \right)^2} \quad \text{partial Derivative.}$$

$$= \pm \sqrt{(1 \cdot R w_I)^2 + (1 \cdot I w_R)^2}$$

*new leacture:-

Example 12:-



$$R_1 = 250 \pm 2.5\%$$

$$R_2 = 500 \pm 3.6\%$$

$$R_3 = 375 \pm 1.4\%$$

Fractional Error

relative known Error

$$\frac{\delta A}{A} = 0.0321$$

$$A = A_1 + \delta A$$

True ← Errorneous

True value → $\frac{A}{A_1}$

Errorneous → $\frac{A_1}{A}$

or 250, 500, 375 Errorneous.

$$R_{eq \text{ error}} = 115.4 \Omega$$

$$R_{1 \text{ true}} = 250 + \frac{2.5}{100} \times 250 = 256.25 \Omega$$

$$R_{2 \text{ true}} = 482 \Omega$$

$$R_{3 \text{ true}} = 380.25 \Omega$$

$$R_{eq \text{ true}} = 116.3 \Omega$$

$$\text{relative known Error} = \frac{R_{eq \text{ true}} - R_{eq \text{ error}}}{R_{eq \text{ true}}}$$

$$= 0.00776$$

$$Reg_u = 115.4 + 0.776\%$$

$$Reg_{proc} = 116.3 - 0.776\%$$

⇒ Example from an Exam:-

$$I = 30.4 \text{ A} - 1.2\%$$

$$R = 0.105 \Omega + 0.3\%$$

find power, & relative known error???

$$I = 30.4 \text{ A} - 1.2\% = 30.04 \text{ A}$$

$$R = 0.105 \Omega \pm 0.3\% = 0.1053 \Omega$$

$$P_{err} = I_{err}^2 * R_{err} = 97.04 \text{ watt}$$

$$P_{true} = 95.02 \text{ watt}$$

$$P_{true} = 97.04 - 2.125\%$$

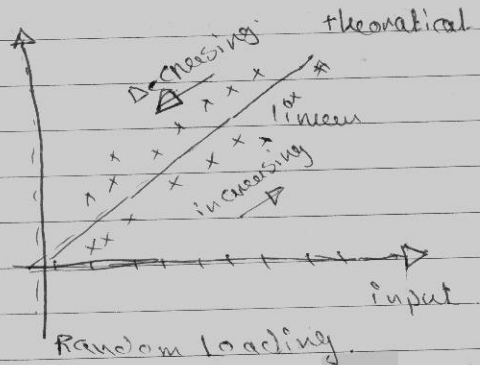
$$\frac{\delta P}{P} = 2 \frac{\delta I}{I} + \frac{\delta R}{R}$$

$$= 2 \left(\frac{-1.2}{100} \right) + \left(\frac{0.3}{100} \right)$$

$$= -2.1\%$$

* new reactance

output



reading to avoid
hysteresis.

* Calibration of measurement Devices:-

input	output	true output	Deviation	correction
5	4.5	7	-0.75	+0.75
10	9.6	11.4	-0.5	+0.5
15	14.2	16.2	-0.2	+0.2
20	18	21		
25	22.5	26		
30	28	28		

hysteresis

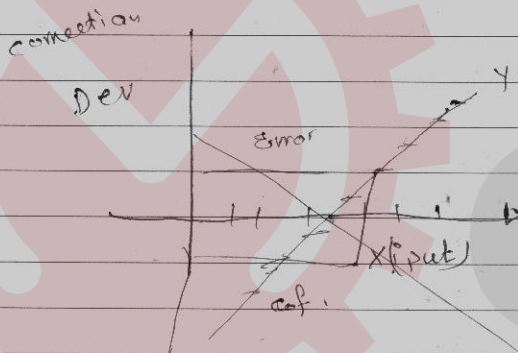
hysteresis

limiting error = hysteresis = (inc, dec. variation)

$$\text{Span (max output - min output)} \\ 7 - 4.05 = 2.95$$

$$\text{w/ uncertainty} \\ \text{span}/2 \\ \pm 1.475$$

Avg. uncertainty



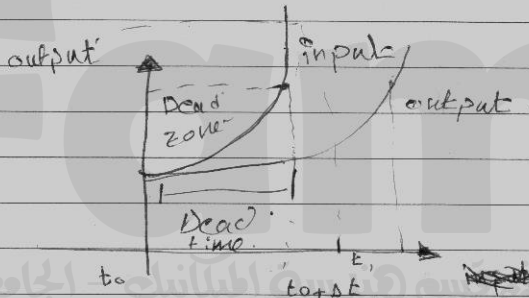
$$R^2 = \dots \%$$

ما هو التباين في كسب
و ما هو التباين في الخرج

Final

$$5.10 \Rightarrow 5.7$$

في الخرج
في كسب

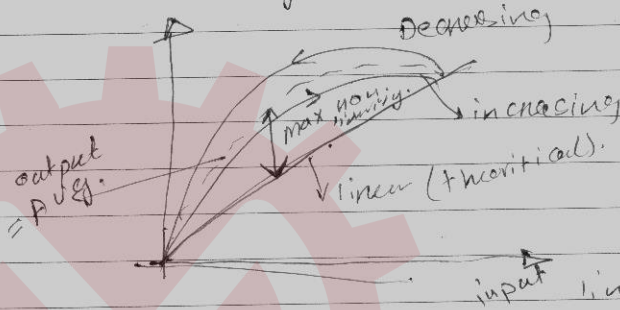


تأخر زمني
Shaking

Dynamic Error
تغير مع الزمن

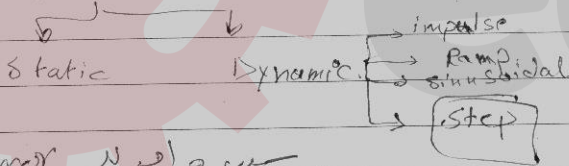
max value of Dynamic Error
= Dead Error

maximum Lag = Dead Time.



another error
non linearity.
linear & non linear control

* system behaviours



error response curves
systems -- 0th, 1st, 2nd --> Error response
↓ ↓ ↓
Theoretical. Damping, ζ
potentiometer. | ∇ speed of response.

*new lectures:-

Transducers.

Ch 5

- ⇒ 1) Mechanical Transducers:-
1. Cantilever.
 2. Spring.
 3. Diaphragm.

⇒ for springs:- Convert Force & pressure $\Rightarrow$ deflection.
output (F, P). $\Rightarrow$ (x).

$$x = \frac{8FD^3n}{Gd^4}$$

$$\frac{x}{F} = \frac{8D^3n}{Gd^4} = K_s.$$

Spring stiffness:- "K" = $\frac{1}{K_s}$.

Max. shear stress $\tau_s = \frac{8FD}{\pi d^3}$.
(ultimate)

Exo:-

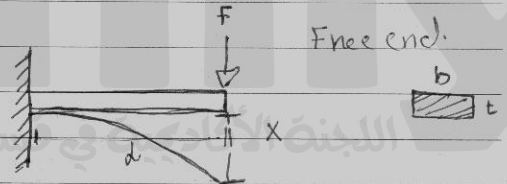
Cantilever beam.

$$x = \frac{FL^3}{3EI}$$

$$I = \frac{1}{12} b t^3$$

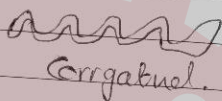
$\downarrow$ t $\uparrow$ K.

$$K_s = \frac{x}{F} = \frac{L^3}{3EI}$$

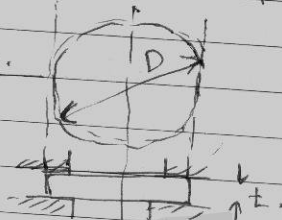


$$K = \frac{1}{K_s}$$

* Diaphragm: Convert F & P $\Rightarrow$ Deflection (δ_m)



Flat Diaphragm:



Simply supported beam.

① We will Assume that the Load is uniformly distributed Load, It will deflect

② so the deflection will be max at the center.

③ UDL.

$$P = \frac{256 E t^3}{3(1-\nu^2)} \delta_m$$

$$K = \frac{\delta_m}{P} = \frac{3(1-\nu^2) D^4}{256 E t^3}$$

$D \& t$

error: $\Delta \phi$

$\delta_m < \frac{t}{2}$
to say that δ_m max at the center.

$$K_s = \frac{3 D^4}{256 E t^3} - \frac{3 \nu^2 D^4}{256 E t^3}$$

$$W K_s = \pm (W \phi_1 + W \phi_2)$$

$$\sigma_s = \frac{3D^2 P}{16t^2}$$

↑ t ↓ σ_m.
the good sol.

p, material $\left\{ \begin{matrix} E \\ \sigma_{max} \end{matrix} \right\}$, Application "D".

↑ t ↓ σ_m < $\frac{1}{2}$
σ_s ↓ σ_s ultimate.

compare σ_m, σ_s.

If pass σ_s max? σ_s actual.

$$\Rightarrow W_n = \frac{20E}{D^2} \sqrt{\frac{E}{3P(1-\nu^2)}}$$

* the solved Examples.

Flat, circular

D = 15 mm, Mild Steel

E = 200 G N/m

ν = 0.28

t = ???

σ_{max} = 300 MN/m²

σ_{max} ≤

P = 300 kPa

find t to handle the maximum stress

$$\sigma_{max} = 300 \times 10^6 \frac{N}{m^2} = \frac{3 \times \left(\frac{15}{1000}\right)^2 \times 300 \times 10^3}{16 t^2}$$

$$t = 0.205 \text{ mm}$$

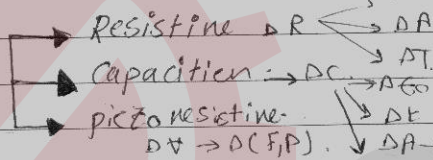
$$\times 10^{-3}$$

now check for relation between δ_m & t ,

$$\delta_m = \frac{3(1-\nu^2)D^4 p}{256 Et^3}$$

If $\delta_m > \frac{1}{2} t$
not fit.

* Electrical Transducers -



resistivity (ρ_m)

$$R = \frac{\rho L}{A \cdot m^2}$$

DA $\rightarrow$ overlap area.

DL $\rightarrow$ strain gauge, potentiometer.

DT $\rightarrow$ RTD, Thermistor.

DC $\rightarrow$

$$\epsilon = \epsilon_r \epsilon_0 \frac{A}{t}$$

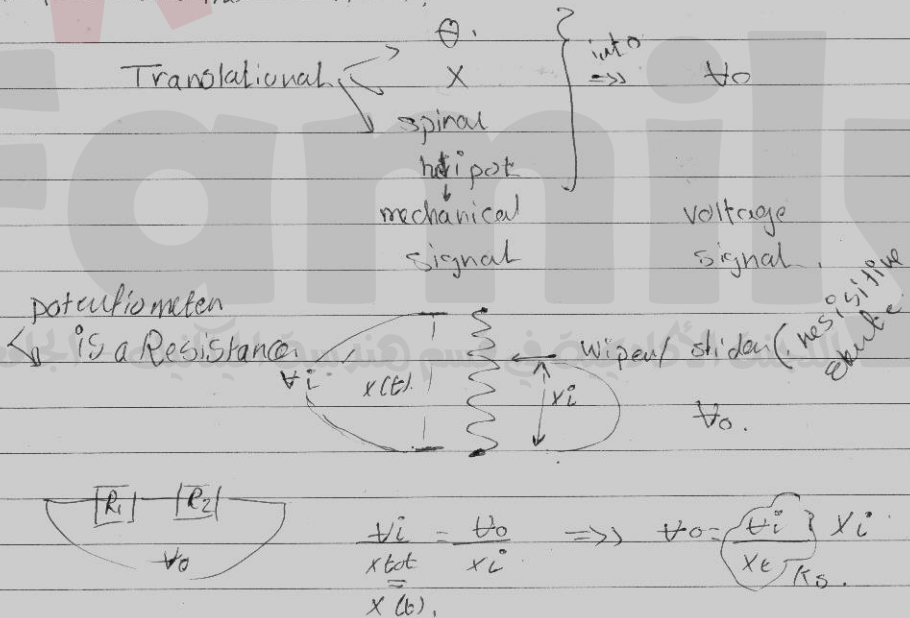
piezo electric pickup.

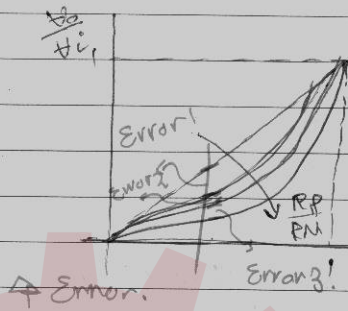
* selection criteria for

Transducers:- cost, Accuracy.

- 1) Sensitivity.
- 2) cross sensitivity. :- of side phenomena which effect output value.
- 3) Dynamic & static characteristic.
- 4) Loading effect :- like internal resistance (embedence of measuring Device).
- 5) environmental compatability.

* potentiometer - (pot).





$$V_{th} = \frac{V_i}{K} \quad (1)$$

$$K = \frac{X_i}{X_0}$$

to V_{actual}
(measured)
(real)
theoretical
(th)

So $V_{act} < V_{th}$, $\Rightarrow$ Loading Error, Voltage measuring Device

$$V_{act} = V_i \left[\frac{K}{K(1-K) + \left(\frac{R_p}{R_m}\right) + 1} \right] \quad (2)$$

$$Error = V_{act} - V_{th}$$

$$E = V_i \left[\frac{K^2(1-K)}{K(1-K) + \left(\frac{R_p}{R_m}\right) + 1} \right]$$

If you plug $K=0$.
 $K \approx 1$

$$\text{So } V_{act} = 0$$

$$V_{act} = 1$$

$$\left(\frac{R_p}{R_m}\right) \Rightarrow \text{Error}$$

Δ, δ - I don't know.

Ratio $\Delta 0, \infty$ no more ratio

$$\left(\frac{R_p}{R_m}\right) \Rightarrow R_p \text{ const}$$

So R_m is variable

Error. $\Rightarrow$ Error is not zero

$$\% F_{\max} = 15 * \frac{RP}{R_m}$$

$$V_{i\max} = \sqrt{R_p \cdot P} \rightarrow \text{power rating (Kw)}$$

5, $\frac{d\epsilon}{dt} = 0$, no
dissipate
heat

max power allowed to be developed
for this system.

① Good linearity (Error zero) $\Rightarrow$ What to do in Designing: $\Rightarrow ((R_{pt} \downarrow, R_{m} \uparrow))$

② for good sensitivity (KS) $\Rightarrow \forall i \in \mathcal{I}, x \in \mathcal{X}$

$$P = \frac{V_i^2}{R_p}$$

004 Rp 4 error.

So limited by the max exp. above.

A power ranking

Resistance // 185

Damodar ji ji

KS & Accuracy

۵۲ لیو ۸۱

they do not match.

$W^0 \Rightarrow$ (cannot be changed).

4 P. dissipation. $\approx 0.1 \text{ W}$

⇒ look at figure c.

Ch 5

Example [2]

Given

1) $R_p = 2000 \Omega$

3) $R_m = 5000 \Omega$

2) $V_i = 10 \text{ V}$

for following K 's find the Error.

$K=0$, $K=0.25$ = 0.174,

$K=1$, $K=0.5$ = 0.454

$K=0.75$ = 0.524

at $K=0$ & $K=1$ $E_t = 0\%$

Resistance Temp. Detection. (RTD). + Thermistor.

→ ① DT → ΔR .

→ ② RTD → metal.

→ Thermistors → semiconductor.

③ For. $\Rightarrow RTD \Rightarrow \Delta T \Rightarrow \Delta R$

$\Rightarrow$ Thermistor $\Rightarrow \Delta T \Rightarrow \Delta R$

Thermistor → For Low Temp.

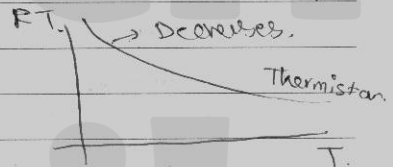
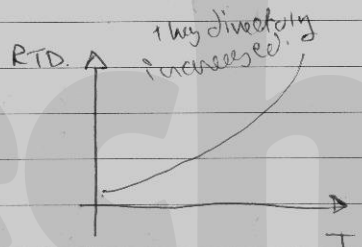
RTD → for high Temp.

(they use for Temp measurement).

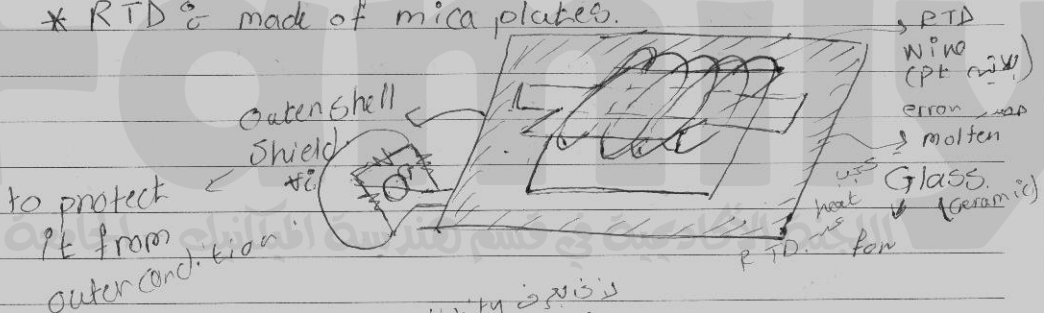
measurement
Devices.

for Temp

for resistor

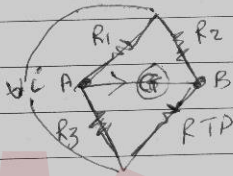


* RTD is made of mica plates.



conductivity is $\propto$ $\frac{1}{R}$
molten glass is $\propto$ $\frac{1}{R}$
known error source.

circuit.



What are the type of CRT

⇒ Null types

$I_{AB} \rightarrow$ current

$$V_A = V_B$$

$$\therefore I_{AB} = 0$$

$$\frac{R_1}{R_2} = \frac{R_3}{R_4} \quad (R_4 \text{ RTD})$$

$$R_1 = R_2$$

$$R_3 = R_4$$

math model $\rightarrow$ $\frac{R}{T}$ $\rightarrow$ $\frac{1}{T}$

* Qualities of RTD material.

1. Cheap.

2. Available.

3. Conducive to prevent Damage.

4. Linear (Error ≤ 0). (change very slow).

(linear variation between T & R).

5. Melting point should be outside T range.

Temp range.

$T_m > T_{max}$ range.

$$R = \frac{\rho L}{A}$$

↳ geometrically uniform

↳ shape

Homogeneous

concentration.

in (constituents)

linear

by default from geometrical uniform

⇒ www.omega.com.

lookup tables.

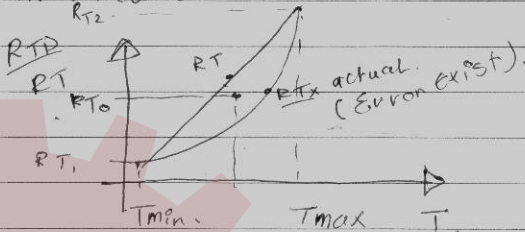
⇒ curve fitting techn.

spline method

Newtons.

Lagrange.

* Math model:



⇒ RTD follows

$$RTD = R_{T_0} [1 + \alpha_1 \Delta T + \alpha_2 \Delta T^2 + \dots]$$

$R_{T_0} =$

→ connected with material

→ your unknown

→ zero ref, T_{ref} .

$$R_T = R_{T_0} [1 + \alpha_{T_0} (T - T_0)]$$

material prop. (resist- Temp)

coefficient $\frac{\Omega}{^\circ C}$

measured

from the sensor

$\alpha \rightarrow$ measured at T_0 .

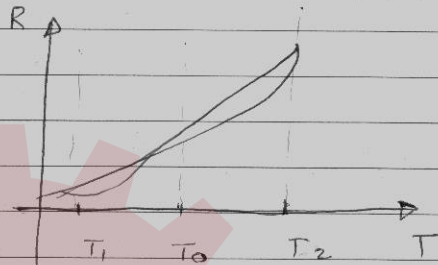
$T_0 = \frac{\max + \min}{2} \Rightarrow$ your Avg = your standard value calibrated to 0.

α = not exactly the slope.

$$\alpha_{T_0} = \frac{1}{R_{T_0}} \left[\frac{R_{T_2} - R_{T_1}}{T_2 - T_1} \right] \text{ slope} = \text{+ we always for RTD.}$$

to improve the accuracy we use.

$$R_T = R_{T_0} [1 + \alpha_1 \Delta T + \alpha_2 \Delta T^2]$$



$$[T_1 - T_0]$$

$$R_{T_1} = R_{T_0} \left[1 + \alpha_1 (T_1 - T_0) + \alpha_2 (T_1 - T_0)^2 \right]$$

$$[T_2 - T_0]$$

$$R_{T_2} = R_{T_0} \left[1 + \alpha_1 (T_2 - T_0) + \alpha_2 (T_2 - T_0)^2 \right]$$

⇒ In this technique you are going to take as max as possible sign. fig.

$$\frac{R_{T_1}}{R_{T_0}} = 1 + \alpha_1 () + \alpha_2 ()^2$$

$$\frac{R_{T_2}}{R_{T_0}} = 1 + \alpha_1 () + \alpha_2 ()^2$$

81

$$\frac{R_{T_1} + R_{T_2}}{R_{T_0}} = 2 + 2\alpha_2 ()^2$$

RTD ✓

$$* RT = R_{T0} \cdot [1 + \alpha_{T0} (T - T_0)]$$

$$* \alpha_{T0} = \frac{1}{R_{T0}} \left[\frac{R_{T2} - R_{T1}}{T_2 - T_1} \right]_{\text{max min}} \quad \left. \vphantom{\frac{1}{R_{T0}}} \right\} \text{linear}$$

* Quadratic:

$$T_1 - T_0 \Rightarrow R_{T1} = R_{T0} [1 + \alpha_1 (T_1 - T_0) + \alpha_2 (T_1 - T_0)^2]$$

$$T_2 - T_0 \Rightarrow R_{T2} = R_{T0} [1 + \alpha_1 (T_2 - T_0) + \alpha_2 (T_2 - T_0)^2]$$

$\downarrow$ very small
 $\downarrow$ always positive

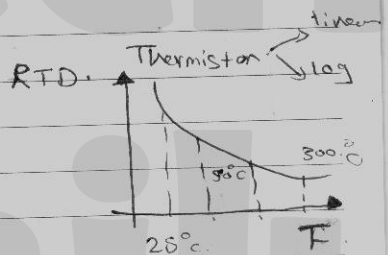
$$T_2 - T_0 = (T_1 - T_0)$$

50°C

R @ 0°C

$$* RT = R_{T0} [1 + \alpha_{T0} (T - T_0)]$$

Rang ΔT small = 50°C
Range of Error



T_0 = Zero Degree Celsius (Ref Temp, Freezing point)
It is fixed.

$$\alpha_{T0} = \frac{1}{R_T} \left[\frac{R_{T2} - R_{T1}}{T_2 - T_1} \right]$$

$$RT = A R_{T0} e^{\frac{B}{T}}$$

$\downarrow$ always in Kelvin

To & R_{To} (Temp coefficient)
Zero Degree Celsius To. we consider 0°C as 13°C
R_{To} ⇒ mean R at T_o.

6. 13°C ← 13°C = 0°C

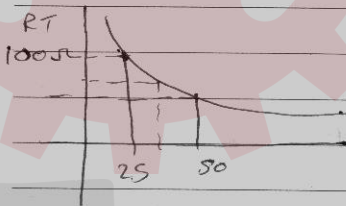
* Solved Examples:-

Ex 8-12

Thermistors ⇒

$$\alpha = -5\%$$

$$= -0.05$$



25-50 ⇒ Range in Temp.

find R at 35°C.

$$R_T = R_{T_0} [1 + \alpha (T - T_0)]$$

linear range 13°C

$$R(35^\circ\text{C}) = 100 [1 - 0.05 (35 - 25)] = 50 \Omega$$

Ex 13-2

R_f = 794 at 50°C.

R_i = at 20

R_o = 3980 at 0°C.

$$R_T = R_{T_0} A e^{\frac{B}{T}}$$

⇒ non linear

∴ wide range.

$R(40^\circ\text{C})$, $R(100^\circ\text{C})$??

At $T=0$, $R_{T_0} = R_{T_0} A e^{B/273}$

$3980 = 3980 A e^{B/273}$

$794 = 3980 A e^{B/323}$

$T=100$, $R_T = R_{T_0} A e^{B/323}$

$\frac{3980}{794} = \frac{e^{B/273}}{e^{B/323}}$

$A = 30 \times 10^{-6}$, $B = 2845$

$\ln \frac{3980}{794} = \frac{B}{273} - \frac{B}{323}$

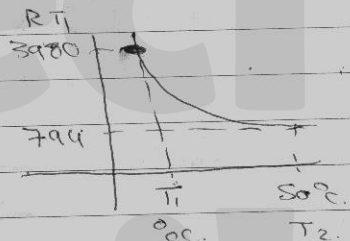
* Another way to solve $\epsilon \times 13^\circ$

$1612 = 9.8 \times 10^{-4} B$

For any Range logarithmic approximation.

$R_{T_1} = R_{T_2} e^{B \left[\frac{1}{T_1} - \frac{1}{T_2} \right]}$

$\ln \left(\frac{R_{T_1}}{R_{T_2}} \right) = B \left[\frac{1}{T_1} - \frac{1}{T_2} \right]$



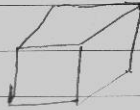
$R_T = R_{T_0} A e^{B/T}$

$B = \frac{\ln \left(\frac{3980}{794} \right)}{\left[\frac{1}{273} - \frac{1}{323} \right]}$

pressure.
* Piezo electric pickups.

pressure
 P, F $\Rightarrow$ emf, ∇ voltage
Force. Electromotive force.

consists of crystal.
produces emf, ∇ of
sparks as it gets deformed.



How it works

$\Rightarrow$ get it a deformation ∇ it will produce a voltage.

Natural $\rightarrow$ Quartz } very cost, sensitivity
 } very low.
 } Rochelle salts

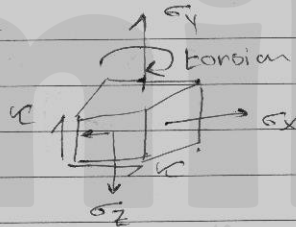
synthetic

Synthetic $\rightarrow$ Barium Titanate (B.T).
 $\rightarrow$ Lithium sulphate (L.S).

* Modes of Deformation

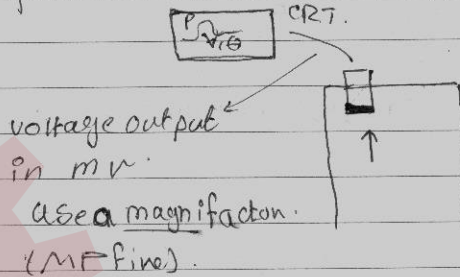
- 3. compression
- 3. tension
- 3. Shear
- torsion

Diagonal.



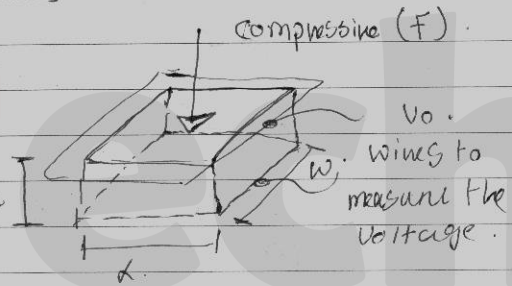
Compression (unizilint)
stress (Load).

Between two Diaphragms in the can we have a piezo.



crystal convert to a
Capacitance

$$\Delta L = t \cdot \Delta \epsilon \quad (\text{compressive})$$



$w, l \rightarrow$ we assume it stay const.

change $Q = \text{Force (F)} \times \text{Change sensitivity (Kc)}$

$$Q = F \times Kc$$

$\downarrow$ $\downarrow$ $\downarrow$
 C N $\frac{C}{N}$

$$F = \frac{EA}{t} \cdot \Delta t$$

Hook's Law.

$$F/A = \sigma, \quad \frac{\Delta t}{t} = \epsilon$$

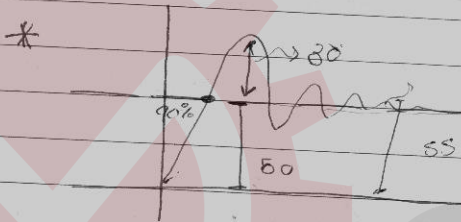
$$Vo = \frac{Q}{C}, \quad C = \frac{\epsilon_0 \epsilon_r A}{t}$$

$\downarrow$ $\downarrow$ $\downarrow$
 permittivity overlap area 2-plates

K_{VC}:

$$V_0 = \left(\frac{K_C}{E_0 E_n} \right) \frac{F}{A} t$$

crystal voltage sensitivity, $\left(\frac{V_0 m}{N} \right)$



$$MP = \frac{30}{50} \times$$

$$\frac{y(t_p) - y(\infty)}{y(\infty)} = \frac{80 - 55}{55} = \downarrow 50\%$$

* Flow measurement :-

⇒ Importance :-

Drip

Flow rate,

indirect measurement

Inferential measure phenomenon

throw another one

(one parameter)

⇒ How to Measure

U/V

reciprocating

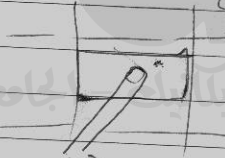
↙ piston

Positive Displacement Method

like $Q \propto \Delta p$

cylinder device

(Bernoulli)



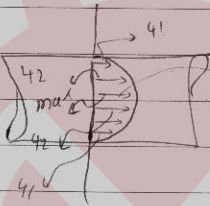
3. mass meter. (Obstruction flow meter) :-

* type of flow :-

1. Laminar

2. Turbulent

3. Transition



we took the Avg. velocity $\bar{u}$.

$$Re < 2 \times 10^3$$

Laminar

$$Re > 10 \times 10^3$$

Turbulent

$$Re = \frac{\rho \bar{u} d}{\mu}$$

velocity diameter (char length)

μ Kinematic (static)

μ (Dynamic viscosity)

Dimensions:

$$M = m/s^2$$

type of flow

$$* \text{In comp} \rightarrow \rho = f(p)$$

$$* \text{In comp} \rightarrow \rho = c$$

without it even ρ is huge
you measure mass flow rate
it up to goce.

In liquid ($\frac{m^3}{s}$) volume flow rate

* stream lines

stream tube.

no flow out

so we apply

continuity eqn.

$$\rho_1 u_1 A_1 = \rho_2 u_2 A_2$$

$$A_1 u_1 A_1 = A_2 u_2 A_2$$

* Influential types

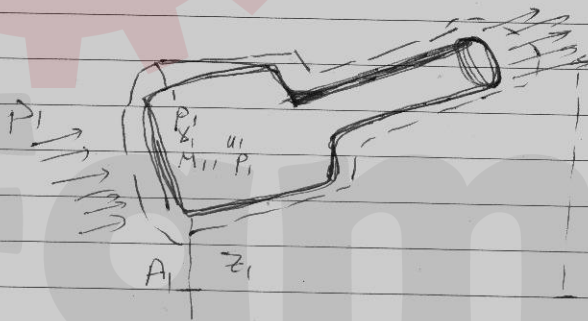
✓ we will look stars

- head type → flow rate is you measure it using Manometer & change in Δp .
- turbine F.O.M.
- swirl.
- Hot wire anemometer (Thermal F.O.M. is an RTD) ✓ b flow meter
- sensor in can [Hot wire (H.W.A)]
- piezometric.

* Bernoulli theorem
Proportionally

between section 1 & 2 $P_1, P_2 \propto (P_1 - P_2)^n$ any index $n = 1, 1/5$ Flow is laminar or turbulent.

$\downarrow$
 $f(u_2 - u_1)$



A_2, P_2

& adiabatic

z_2

like tip's example

cross

one dimensional

circulation

Flow steady

Frictionless & no heat

no Energy transfer

no work

* Types of pressure:-

1. Atmospheric
(p_{atm})

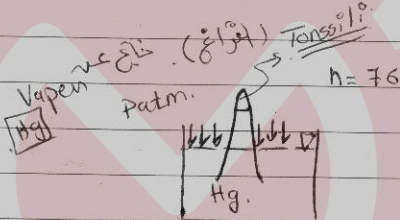
2. Absolute
(p_{abs})

3. Gauge or vacuum.
 P_g, P_v

4. Static

5. Total/stagnation
(p_s)

because of interaction between molecules.



⇒ Static pressure.
= ρh 1. fluid at rest.
2. the fluid at motion & at the same level.

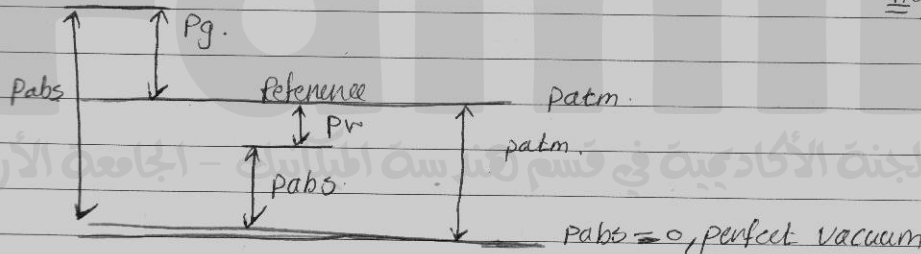
$$p_{atm} - p_{vap} = \dots$$

$$either = p_{atm} + p_g$$

* p_{abs} $\left\{ \begin{array}{l} \text{or} \\ = \sqrt{p_{atm} - P_v} \end{array} \right\}$ what we are inter. w/in.

$$p_{abs} = p_{atm} - p_g$$

$P_{known} - P_{atm}$ $\left\{ \begin{array}{l} \rightarrow > 0 \quad p_{gauge} \\ \rightarrow = 0 \quad \text{too small molecules to interact} \\ \rightarrow < 0 \quad p_{vacuum} \end{array} \right.$ on these p_s no



Stagnation pressure (P_s) $\Rightarrow$ P_{total} , is obtained from/ when fluid is suddenly stopped.

$$P_{stag} = P_{static} (P) + P_{dynamic}$$

need velocity

on stop it & see the

h change = $P_{dynamic}$

* We will use a pitot tube.

(dynamic) h

piezometer.

P_{static} h (due to static P).



total.

$$\frac{u_f^2}{2g} = \left(\frac{P_{ts} - P}{\rho_f} \right)$$

(m) (m)

* Bourdon tube-

It convert $P \rightarrow$ displacement.

$P \rightarrow \Delta x$.

types:-

1. C-type

called due to the part

2. Helical

which will convert ΔP .

3. spiral.

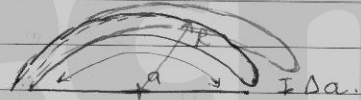
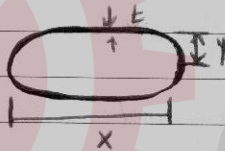
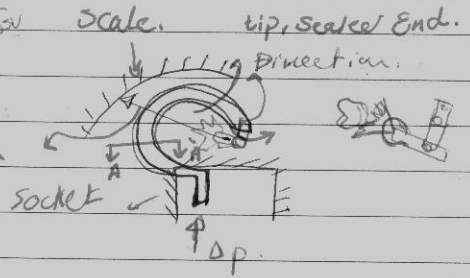
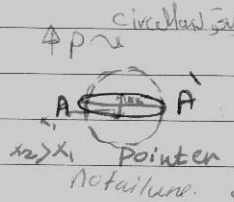
into deflection.



Failure when D exceeds

* Accuracy:-

$$\pm 0.5\% \rightarrow \pm 2\%$$



$$\Delta a = 0.005 \frac{p}{E} \left(\frac{r}{E} \right)^{5/2} \left(\frac{x}{y} \right)^{1/3} \left(\frac{x}{t} \right)^3$$

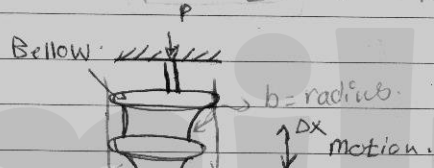
* Bellows:-

$$\Delta x = 0.453 \frac{p b n}{E t^3} \sqrt{1-r^2}$$

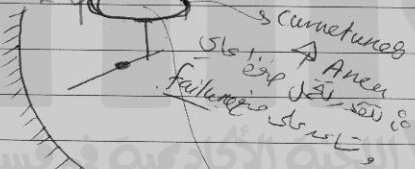
n = no. of corrugation

→ corrugations

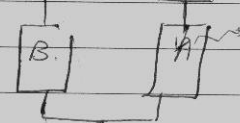
E = same for all



Ang. D.



Part known Part



If deflection zero

So pmf = Part known

* New Lecture -

pressure calibration

Manometer

You have
four sets

→ Anti parallel.

(magnifying glass + vernier.

Exact
reading.

Scale.)

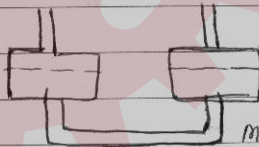
Exact light.

→ use Resistor (manometer well)

→ $P_{mc} < P_{devices}$

Well manometer

→ P to measure $< 200 \text{ kPa}$



compressibility $\rightarrow$ change in volume
 $\Delta V = \Delta \rho \Delta h$

manometer cross sectional Area.

$K_s = 1$
manometer P_{og}

manometer

$\Delta \rho$ you
avoid

Damping

but $K_s \neq 1$

Other wise $P > 200 \text{ kPa}$.

you use the Dead weight

So What r/o.

you use $P_{manometer}$

$\rightarrow$ device

under test

What we want

to calibrate.

* Temperature Measurement

(Def, Introduction about scales)

[3] method of measurement

Def:- Avg. K.E of molecules.

[4] sources of errors in Temp measurement.

Fresh Water

Celsius

freezing 0°C .

boiling 100°C .

(abs $^{\circ}\text{C} = \text{Kelvin}$)

$P \propto \frac{1}{T}$

$P \propto \frac{1}{NR_{\text{WT}}}$

then apply

$$\frac{P \propto V}{T} = \frac{NR_{\text{WT}}}{T}$$

= const. Do not depend on the type of gas.

Softening Water

Fahrenheit

32°F

212°F

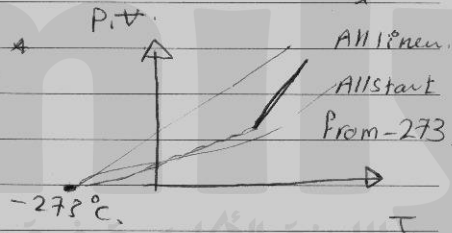
(abs $^{\circ}\text{F} = \text{Rankin}$)

IF N is very small.

* Gas thermometer

more suitable.

$$\frac{P \propto V}{T} = \frac{NR_{\text{WT}}}{T}$$



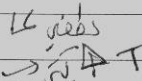
RTD

Thermistor

* methods of measurement

note:- Bimetallic.

measure & control



1. ΔR (change in Resistance)

2. Expansion

3. Color

4. Voltage (thermo couple)

5. pressure.

6. Radiation (pyrometers)

Temp, 29 Lines, 8mm

Radiation

pyranometer

السلامة + كفاءة كوز .

No
Date

Bimetal / no contact .

RTD / thermistor

thermometer .

Bimetallic .

Last thing

about Pt

on external

paper .

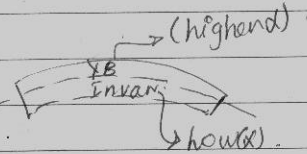
Examples to be solved:-

no info about fixed or free.
You look the free end.

Same shape.

& the order of α .

$$t_{\text{toe}} = 0.6 \times 10^{-3}$$



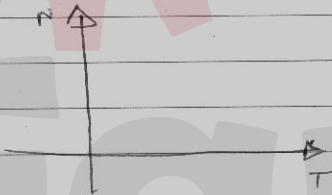
$$r = \frac{t}{b} \left[\frac{3(1+m)^2 + (1+mn)(m^2 + 1/mn)}{(x_A - x_B)(T_2 - T_1)(1+m)^2} \right]$$

study this.
(this is right).

$$\frac{147}{96.5} = n = \frac{E}{E} = \frac{E_{\text{invar}}}{E_{\text{YB}}}$$

$T_1 = \text{boundary Temp} = 30^\circ\text{C}$

$$m = \frac{t}{t} = 1 \text{ (because same thickness)}$$



$\sim$ increasing.

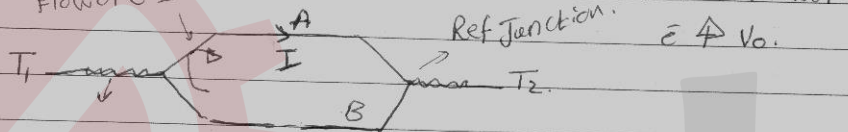
$T_2 = 50, 60, 70, 80, 90, 100$

اللجنة الأكاديمية في قسم الهندسة الطبية - الجامعة الأردنية

* Thermo Couple :-

- different
- Diffrent metal (T) same
- Same metal (T) Diffrent

Flow of e^- = current



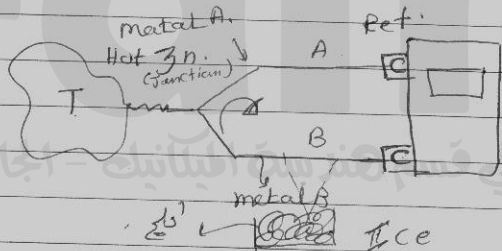
called Thermal EMF
Hot
intended

Thermo Electric effect
Seebeck effect.
phenomena where the
T produce a Voltage

$$V_o = C_1 (T_1 - T_2) + C_2 ()^2$$

non Linear.

⇒ Thermo couple Always with microprocessen.



metal A → Thermo couple
B → "
therocouple → "

$V(AC)$
 $V(BC)$ I know From material prop.

AB
AC
BC

current flow direction.

No.
Date

$$V_o = \underbrace{eA/B}_{\text{Specific Voltage}} (T_2 - T_1) \\ [V/^\circ C]$$

Law 2 proved.

$$V_1 = eB/A T_1$$

$$V_2 = eA/B T_2$$

$$V_o = V_1 + V_2$$

$$= (eB/A) T_1 + (eA/B) T_2$$

same but opposite direction.

$$V_o = eB/A (T_1 - T_2)$$

* Law 3 :-

same but opposite direction

$$V_o = eB/A T_1 + (eA/C \cdot T_1) + (eC/A T_2) + eA/B T_2$$

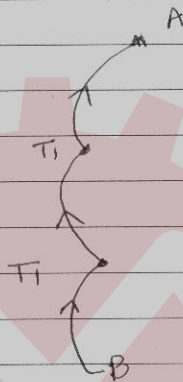
Current

$$V_o = (eB/A) (T_1 - T_2)$$

* Law 4 :-

Law 4 =

$$V_o = \boxed{eB/C T_1 + eC/A T_1} + \boxed{eA/B T_2} \\ = e(T_1 - T_2)$$



Law 4

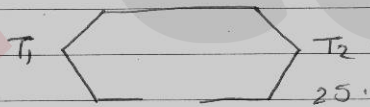
$$V_0 = e_{B/C} T_1 + e_{C/A} T_1 + e_{A/B} T_2$$

$$T_1 (e_{B/C} + e_{C/A}) = T_1 e_{B/A}$$

$$= T_1 e_{B/A} + e_{C/A/B} T_2$$

$$= (T_1 - T_2) e_{B/A}$$

Law 5:-



original case :-

$$V_0 = e_{B/A} (75)$$

28.



$T_2 \Rightarrow$ intermediate = (6205).

$$V_{0 \rightarrow 2} = e_{B/A} (3705)$$

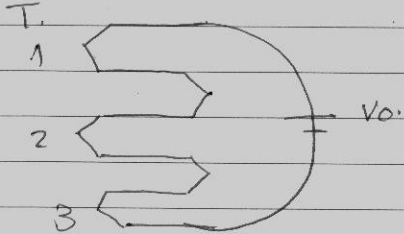
$$V_{2 \rightarrow 3} = e_{B/A} (3705)$$

+

= original case.

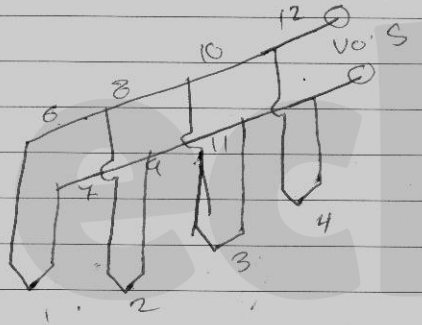
Thermopile system.

they are series connection.



* For Avg temp.

12 thermocouple



* Loading Error in V_o place