

Gear Trains

Basic, Fixed Axes or 1.d.o.f

[1 in → 1 out]

planetary or Epicyclic or

moving axes or 2.d.o.f

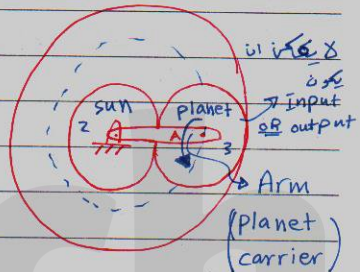
[2 in → 1 out]

simple

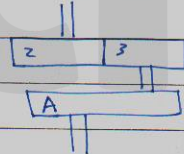
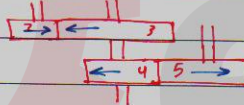
2 stage

compound

front



top



* Overall velocity ratio OR Train value :-

$$M_V = \frac{W_L}{W_F} = \frac{W_{last}}{W_{first}} = \frac{n_L}{n_F}$$

ang. velocity (rad/s) rotation speed (rpm) (rps)

L: last driven.
F: First driver.

$$\frac{W_L}{W_F} = \pm \frac{\text{Product of teeth of driver}}{\text{Product of driven}}$$

Ex:-

$$\frac{W_6}{W_2} = (+) \frac{N_2 \cdot N_3 \cdot N_4 \cdot N_5}{N_3 \cdot N_4 \cdot N_5 \cdot N_6}$$

first last

$W_6, W_F \rightarrow$ same direction $\rightarrow (+)$

$W_L, W_F \rightarrow$ opposite direction $\rightarrow (-)$

$$M_V = M_{V1} \times M_{V2} \times M_{V3} \times M_{V4}$$

1, 2, 3, 4 $\rightarrow$ no. of stage.

$$= \frac{W_2}{W_3} \times \frac{W_4}{W_3} \times \frac{W_5}{W_4} \times \frac{W_6}{W_5} = \frac{W_6}{W_2}$$

$$= \left(\frac{-N_2}{N_3} \right) \left(\frac{-N_3}{N_4} \right) \left(\frac{-N_4}{N_5} \right) \left(\frac{-N_5}{N_6} \right)$$

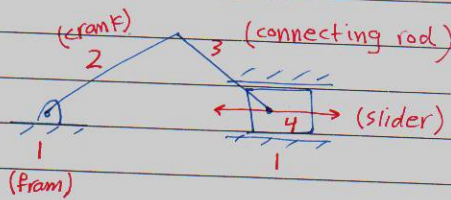
Rolling without slipping $\rightarrow 1 \text{ D.O.F}$

Rolling with slipping $\rightarrow 2 \text{ D.O.F}$

1 D.O.F $\rightarrow$ Full Joint.

2 D.O.F $\rightarrow$ half Joint.

Ex:-



* Degree of Freedom (D.O.F) :-

Def:-

Number of independent coordinates (minimum number) required to fully describe the motion of an object.

one D.O.F by curvilinear *

3D في D.O.F 3 اكبر من 3D في 3

في 6

2-D في D.O.F 2 اكبر من 2D في 2

في 3

Elastic Body has infinity Degree of Freedom.

* Joints [Pairs or Kinematic pairs or pairing elements] :-

Elements by which two or more links are joined together in such a way that motion is allowed.

$\Rightarrow$ Classification of Joints :-

[I] Based on type of contact.

a. Lower Pair : Joints with surface contact :-

- Revolute (R) Joint Rot.
- Prismatic (P) Joint slide
- Helical (H) Joint

1 D.O.F

* Joint Order = No. of link connected - 1

* Kinematic Chain :-

A system of consisting of a number of links connected by Joints, we have two type:-

1) open chain: at least

one link connected with one joint.

2) closed chain :- each link connected at least two Joint with

* لڙاڻو D.O.F ٿيڻ لاءِ ٻه حالتون آهن: Full Joint ۽ Half Joint
 * ٻه D.O.F ٿيڻ لاءِ Link جو ٻه حالت آهن: 1. ڦيرائڻ ۽ 2. ڦهلائڻ

Mobility (D.O.F) of mechanism :-

$$\text{Mobility (M)} = 3(L-1) - 2J_1 - J_2$$

of Links

of Full Joint

of Half Joint

(1 D.O.F)

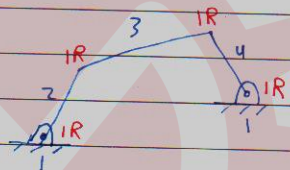
(2 D.O.F)

$M < 0$ structure (under-stress)
 $M = 0$ its not mechanism

No motion. (structure)

4-Bar Mechanism :-

EX:-



$$L = 4$$

$$4R \Rightarrow J_1 = 4$$

$$0P \Rightarrow J_2 = 0$$

$$M = 3(4-1) - 2(4) = 1$$

Slider - crank Mechanism :-

EX:-



$$L = 4$$

$$3R \Rightarrow J_1 = 4$$

$$1P \Rightarrow J_2 = 0$$

$$\therefore M = 3(4-1) - 2(4) = 1$$

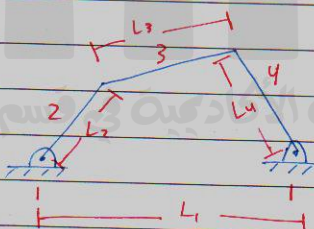
$$M = 1$$

4-Bar Mechanism :-

S: length of shortest link

L: Length of longest link

P, Q: Intermediate length



* order to form a 4-Bar length ($L < (S+P+Q)$)

4-Bar

Grashof :-

at least one link is capable
of making Full Rotation.

$$(S+L) \leq (P+Q)$$

non-Grashof

$$(S+L) > (P+Q)$$

* Grashof types (condition) :-

مثال L_2 : crank 131 cm *
مثال L_4 : Rocker

① Crank - Rocker :-

$$(S+L) < (P+Q)$$

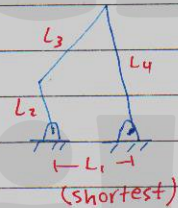
* the shortest link is either link pivoted to ground ($S=L_2$ or $S=L_4$)
which will make Full Rotation.

② Double crank (Drag Link) :-

$$(S+L) < (P+Q)$$

* Shortest link is the ground.

* Links 2 & 4 : Full Rotate.



③ Double Rocker :-

$$(S+L) < (P+Q)$$

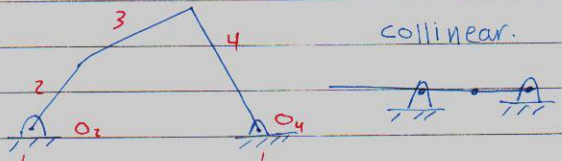
* Shortest link is 3 which will make Full Rotation.

* which link shortest (2,4) will oscillation (Rockers)

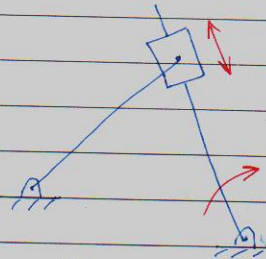
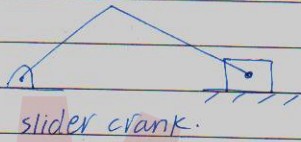
④ special case Grashof (change point) :-

$$S+L = P+Q$$

مثال $L_2 = 131$ cm } Crank - Rocker
مثال $L_4 = 131$ cm } double - crank
في الحالة هذه يكون واحد
من القضبان القصيرتين



* Inversions of Mechanism :-



Homework :-

2-8, 2-15, 2-21

sliding-contact
(inversions of slider)

* Kinematic Analysis of Mechanisms:-

- 1) displacement (position).
- 2) Velocity.
- 3) Acceleration.

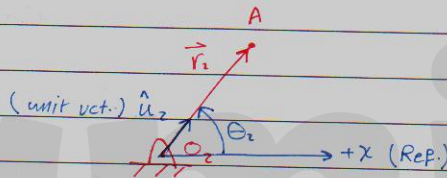
$$\{\hat{u} = \hat{u}_2 - u_{\theta_2}\}$$

vectors :-

$$\vec{O_2A} = \vec{r}_2$$

$$= r_2 u_{\theta_2}$$

$$= r_2 (\cos \theta_2 \hat{i} + \sin \theta_2 \hat{j})$$

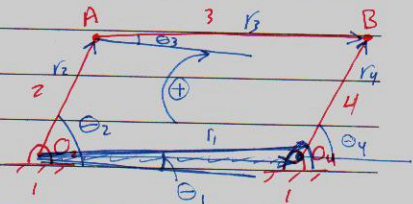


Ex:-

loop closure Equation (vector loop eqn)

$$\vec{O_2A} + \vec{AB} + \vec{BO_4} + \vec{O_4O_2} = \vec{zero}$$

$$\vec{r}_2 + \vec{r}_3 - \vec{r}_4 - \vec{r}_1 = \vec{0}$$



$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - r_4 \hat{u}_{\theta_4} - r_1 \hat{u}_{\theta_1} = \vec{0}$$

Ex:-

$$\vec{r}_2 + \vec{r}_3 - \vec{r}_1 = \vec{0}$$

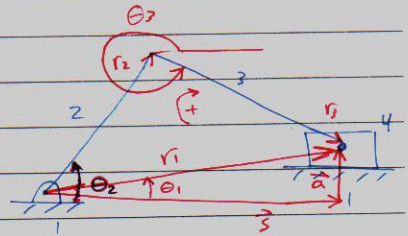
$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - r_1 \hat{u}_{\theta_1} = \vec{0}$$

$$\vec{r}_1 = \vec{s} + \vec{a}$$

$$r_1 \hat{u}_{\theta_1} = s \hat{u}_0 + a \hat{u}_{\theta_0}$$

$$r_2 + r_3 - a - s = 0$$

$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - a \hat{u}_{\theta_0} - s \hat{u}_0 = 0$$



* يمكن أن تكون قبة (Input) في نهاية كل
(Fixed) وليست بالضرورة (Fixed)

* Position Analysis: Slider - crank Mech.

1) ~~A~~ at same level

L.C.E:-

$$\vec{r}_2 + \vec{r}_3 - \vec{s} = \vec{0}$$

$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - s \hat{u}_0 = \vec{0}$$

knowns:-

$$r_2, r_3, \theta_1 = 0, \theta_2$$

Find:- s, θ_3

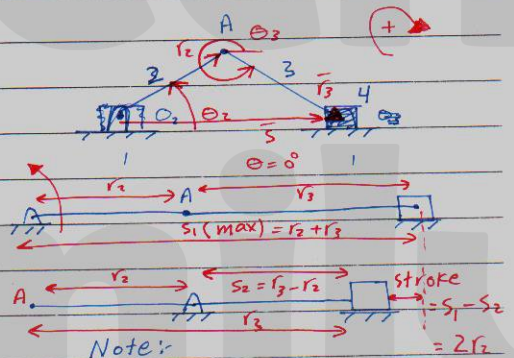
X:-

$$r_2 \cos \theta_2 + r_3 \cos \theta_3 + s = 0 \quad (1)$$

Y:-

$$r_2 \sin \theta_2 + r_3 \sin \theta_3 = 0 \quad (2)$$

$$\text{from (2): } \sin \theta_3 = \frac{-r_2}{r_3} \sin \theta_2$$



Note:- Multiple solution:

إذا نظرنا أكثر من جوابات يمكن أن نحصل عليها
بالرسم الهندسي أو الجبرية.

$$\frac{ds}{d\theta_2} = 0 \rightarrow \begin{cases} s_1 (\text{Max}) \\ s_2 (\text{min}) \end{cases}$$

2

(1) سب سے عام (2) L Roker (5)

- Knowns:-

Fixed: r_2, r_3, γ, a Input: θ_2

- Find:-

s, θ_3

L.C.E:-

$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - s \hat{u}_x + a \hat{u}_{x+90} = 0$$

solution:-

Elimination of θ_3 :

$$r_3 \hat{u}_{\theta_3} = s \hat{u}_x - r_2 \hat{u}_{\theta_2} - a \hat{u}_{x+90}$$

Dot each side by itself

$$r_3 \hat{u}_{\theta_3} \cdot r_3 \hat{u}_{\theta_3} = (s \hat{u}_x - r_2 \hat{u}_{\theta_2} - a \hat{u}_{x+90}) \cdot (s \hat{u}_x - r_2 \hat{u}_{\theta_2} - a \hat{u}_{x+90})$$

$$r_3^2 = s^2 + r_2^2 + a^2 - 2sr_2 \hat{u}_{\theta_2} \cdot \hat{u}_x - 2sa \hat{u}_x \cdot \hat{u}_{x+90} + 2r_2a \hat{u}_{\theta_2} \cdot \hat{u}_{x+90}$$

$$-2sr_2 [\cos \theta_2 \cos \gamma + \sin \theta_2 \sin \gamma] \cos(\theta_2 - \gamma)$$

$$2r_2a \sin(\theta_2 - \gamma)$$

$$s^2 - 2sr_2 \cos(\theta_2 - \gamma) + r_2^2 - r_3^2 + a^2 + 2r_2a \sin(\theta_2 - \gamma) = 0$$

$$As^2 + Bs + C = 0$$

$$A = 1$$

$$B = -2r_2 \cos(\theta_2 - \gamma)$$

$$C = a^2 + r_2^2 - r_3^2 + 2r_2a \sin(\theta_2 - \gamma)$$

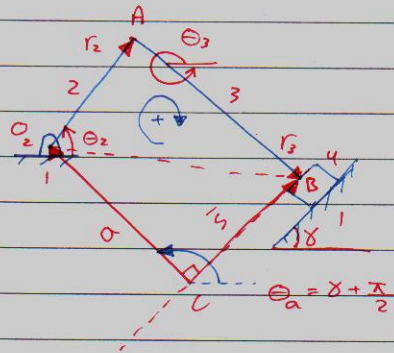
$$s_{1,2} = \frac{-2B \pm \sqrt{B^2 - 4AC}}{2A}$$

H.W # 1 :-

4-6, 4-7, Row(a) Table P4-1

Due Thursday 2016

suggested problem: 4-10, 12, 18 (F)



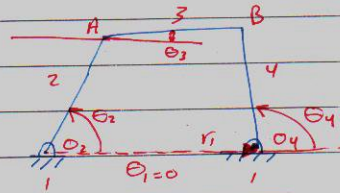
4-Bar :-

known:

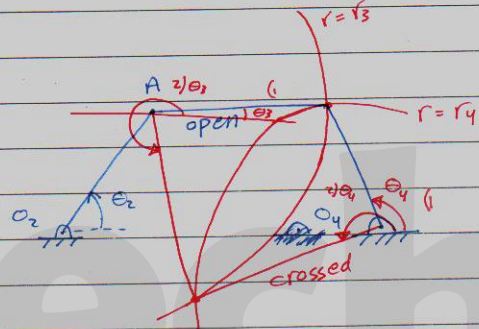
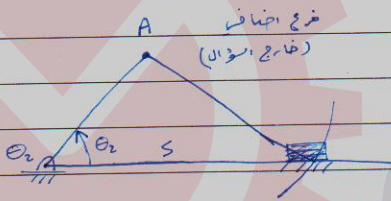
$r_1, r_2, r_3, \theta_1, r_4$ + input θ_2

Find: θ_3, θ_4

solve $\rightarrow$ Graphical
 $\rightarrow$ Analytical
 $\rightarrow$ Numerical



Graphical :-



Analytical :-

$\rightarrow$ L.C.E :-

$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - r_1 \hat{u}_0 - r_4 \hat{u}_{\theta_4} = 0 \quad \dots (1)$$

$$X: r_2 \cos \theta_2 + r_3 \cos \theta_3 - r_4 \cos \theta_4 - r_1 = 0$$

$$Y: r_2 \sin \theta_2 + r_3 \sin \theta_3 - r_4 \sin \theta_4 = 0$$

To eliminate θ_3 for (1)

$$r_3 \hat{u}_{\theta_3} = r_1 \hat{u}_0 - r_2 \hat{u}_{\theta_2} + r_4 \hat{u}_{\theta_4}$$

Dot each side by itself

$$r_3^2 = r_1^2 + r_2^2 + r_4^2 - 2r_1r_2 \hat{u}_0 \cdot \hat{u}_{\theta_2} + 2r_1r_4 \hat{u}_0 \cdot \hat{u}_{\theta_4} - 2r_2r_4 \hat{u}_{\theta_2} \cdot \hat{u}_{\theta_4}$$

$$\cos \theta_2 \quad \cos \theta_4 \quad \cos \theta_4 \cos \theta_2 + \sin \theta_4 \sin \theta_2$$

$$\cos(\theta_4 - \theta_2)$$

$$A \cos \theta_4 + B \sin \theta_4 + C = 0$$

$$A = 2r_1r_4 - 2r_2r_4 \cos \theta_2$$

$$B = -2r_2r_4 \sin \theta_2$$

$$C = r_1^2 + r_2^2 - r_3^2 + r_4^2 - 2r_1r_2 \cos \theta_2$$

$$\tan \frac{\Theta_4}{2} = X$$

$$\Rightarrow \cos \Theta_4 = \frac{1-X^2}{1+X^2}$$

$$\Rightarrow \sin \Theta_4 = \frac{2X}{1+X^2}$$

Now,

$$A \left(\frac{1-X^2}{1+X^2} \right) + B \left(\frac{2X}{1+X^2} \right) + C = 0 \quad \} * (1+X^2)$$

$$\frac{(C-A)X^2}{a} + \frac{2BX}{b} + \frac{(A+C)}{c} = 0 \quad \xrightarrow{\text{similar}} \quad aX^2 + bX + C = 0$$

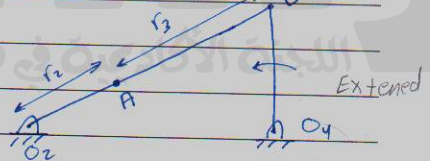
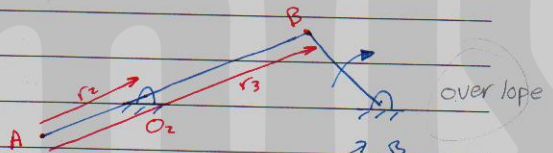
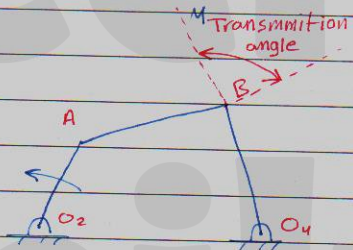
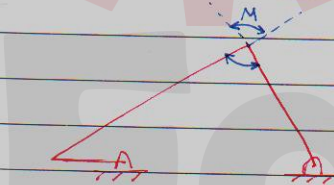
$\Rightarrow$ we will find $X_{1,2} = \dots$

$\Rightarrow$ Now, $\Theta_4 = 2 \tan^{-1}(X_{1,2})$

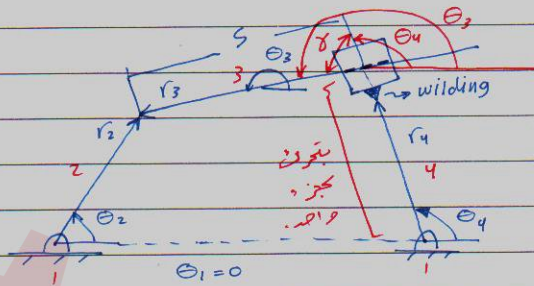
$\Rightarrow$ Now, find $\Theta_{3(1,2)}$ from equation (x,y component).

* Limit Position:-

EX: {crank-Rocker}



θ_1, S, θ_4

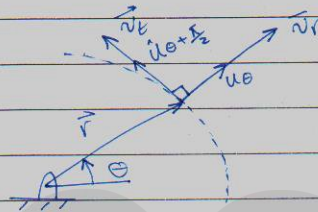


$$\theta_3 = \theta_4 + \gamma$$

* Velocity Analysis :-

$$\vec{v} = \frac{d\vec{r}}{dt}$$

$$\vec{r} = r \hat{u}_\theta$$



$$\vec{v} = \frac{d\vec{r}}{dt} = \frac{d}{dt} (r \hat{u}_\theta) = \frac{dr}{dt} \hat{u}_\theta + r \frac{d\hat{u}_\theta}{dt}$$

$$\hat{u}_\theta = \cos \theta \hat{i} + \sin \theta \hat{j}$$

$$\frac{d\hat{u}_\theta}{dt} = -\sin \theta \frac{d\theta}{dt} \hat{i} + \cos \theta \frac{d\theta}{dt} \hat{j}$$

$$\dot{\theta} = \omega \quad \dot{\theta} = \omega$$

$$\hat{u}_{\theta+90} = \cos(\theta+90) \hat{i} + \sin(\theta+90) \hat{j}$$

$$= -\sin \theta \hat{i} + \cos \theta \hat{j}$$

$$= \dot{\theta} (-\sin \theta \hat{i} + \cos \theta \hat{j})$$

$$u_{\theta+90}$$

$$\therefore \vec{v} = \underbrace{\dot{r}}_{\vec{v}_r} \hat{u}_\theta + \underbrace{r \dot{\theta}}_{\vec{v}_\theta} \hat{u}_{\theta+90}$$

Note:-

$$\vec{\omega} = \pm \omega \hat{k}$$

$$= \pm \dot{\theta} \hat{k}$$

, $\omega \rightarrow +ve$ C.C.W
 $\rightarrow -ve$ C.W

4- Bars:-

Known:-

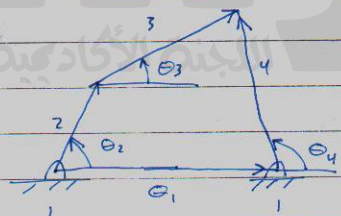
- Fixed quantity

- Input: $\theta_2, \dot{\theta}_2 = \omega_2$

- complete positions

Find:-

ω_3, ω_4



L.C.E:-

$$r_2 \dot{\theta}_2 + r_3 \dot{\theta}_3 - r_4 \dot{\theta}_4 - r_1 \dot{\theta}_1 = 0$$

V.E:-

$$\frac{d}{dt} (L.C.E)$$

$$\left(\underset{\substack{\text{0 dir} \\ \text{Linf} \\ \text{a} \rightarrow \text{b}}}{r_2 \dot{\theta}_2 + r_2 w_2 \dot{\theta}_2 + \frac{\pi}{2}} \right) + \left(\underset{\substack{\text{0} \\ \text{Linf} \\ \text{a} \rightarrow \text{b}}}{r_3 \dot{\theta}_3 + r_3 w_3 \dot{\theta}_3 + \frac{\pi}{2}} \right) - \left(\underset{\substack{\text{0} \\ \text{Linf} \\ \text{a} \rightarrow \text{b}}}{r_4 \dot{\theta}_4 + r_4 w_4 \dot{\theta}_4 + \frac{\pi}{2}} \right) - (0) = 0$$

$$\vec{r}_2 \vec{w}_2 \dot{\theta}_2 + \frac{\pi}{2} + \vec{r}_3 \vec{w}_3 \dot{\theta}_3 + \frac{\pi}{2} - \vec{r}_4 \vec{w}_4 \dot{\theta}_4 + \frac{\pi}{2} = 0 \quad \text{----- (1)}$$

X velocity:-

$$-r_2 w_2 \sin \theta_2 - r_3 w_3 \sin \theta_3 + r_4 w_4 \sin \theta_4 = 0$$

y velocity:-

$$r_2 w_2 \cos \theta_2 + r_3 w_3 \cos \theta_3 - r_4 w_4 \cos \theta_4 = 0$$

Sol. #1:-

$$\begin{bmatrix} -r_2 \sin \theta_2 & r_4 \sin \theta_4 \\ r_3 \cos \theta_3 & -r_4 \cos \theta_4 \end{bmatrix} \begin{bmatrix} w_3 \\ w_4 \end{bmatrix} = \begin{bmatrix} r_2 \sin \theta_2 \\ -r_2 \cos \theta_2 \end{bmatrix} w_2$$

Sol. #2:-

$$[eq. (1)] \cdot \dot{\theta}_3$$

$$0 = \theta_3 + \frac{\pi}{2} \quad \theta_3 \text{ dir } \dot{\theta}_3 \text{ Linf} *$$

$$r_2 w_2 \left(\underbrace{-\sin \theta_2 \cos \theta_3 + \cos \theta_2 \sin \theta_3}_{-\sin(\theta_2 - \theta_3)} \right) + r_3 w_3 \left(\underset{0}{0} \right) - r_4 w_4 \sin(\theta_3 - \theta_4) = 0$$

$$= \sin(\theta_3 - \theta_2)$$

$$w_4 = \frac{r_2 \sin(\theta_3 - \theta_2)}{r_4 \sin(\theta_3 - \theta_4)} (w_2)$$

⇒ we will find θ_3 from eq(X velocity), or by Dot eq. (1) by $(\dot{\theta}_4)$.

$$\therefore w_3 = \frac{r_2 \sin(\theta_2 - \theta_4)}{r_3 \sin(\theta_3 - \theta_4)} (\mp w_2)$$

Angular

$$* \text{Velocity Ratio } (m_v) = \frac{\omega_{out}}{\omega_{in}}$$

Ex: 4-Bar with 2:in, 4:out

$$m_v = \frac{\omega_4}{\omega_2} = \frac{r_2 \sin(\theta_3 - \theta_2)}{r_4 \sin(\theta_3 - \theta_4)}$$

$$* \text{Torque Ratio } (m_T) = \frac{T_{out}}{T_{in}}$$

$$\text{Power} = \vec{T} \cdot \vec{\omega} = T\omega$$

Assuming 100% efficiency

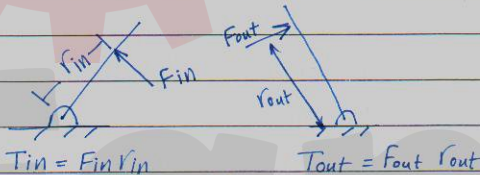
$$T_{in} \omega_{in} = T_{out} \omega_{out}$$

$$m_T = \frac{T_{out}}{T_{in}} = \frac{\omega_{in}}{\omega_{out}} = \frac{1}{m_v}$$

Ex: 4-Bar $m_T = \frac{\omega_2}{\omega_4} = \frac{r_4 \sin(\theta_3 - \theta_4)}{r_2 \sin(\theta_3 - \theta_2)}$

$$* \text{Mechanical Advantage (MA)} = \frac{F_{out}}{F_{in}}$$

Ex:-

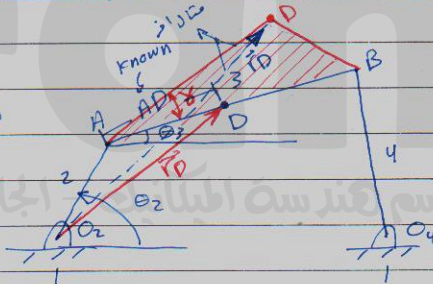


$$MA = \frac{F_{out}}{F_{in}} = \frac{T_{out}}{T_{in}} \frac{r_{in}}{r_{out}} = m_T \frac{r_{in}}{r_{out}}$$

$$= \frac{1}{m_v} \frac{r_{in}}{r_{out}}$$

Ex:-

Find $\vec{v}_D$?



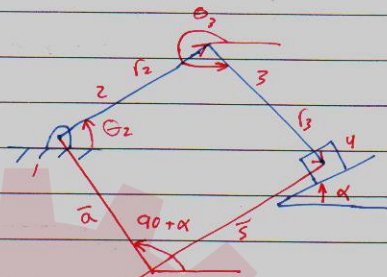
$$\vec{r}_D = \vec{O_2A} + \vec{AD}$$

$$\vec{r}_D = r_2 \hat{u}_{\theta_2} + AD \hat{u}_{\theta_3} + \vec{x}$$

$$\vec{v}_D = \frac{d\vec{r}_D}{dt}$$

$$= r_2 \omega_2 \hat{u}_{\theta_2 + \frac{\pi}{2}} + AD \omega_3 \hat{u}_{\theta_3 + \frac{\pi}{2}} + \vec{x}$$

Example:-



Known :-

- r_2, r_3, a, δ
- Input: θ_2, ω_2
- complete position (S, θ_3)

Find:

$\dot{S}, \omega_3$

L.C.E:-

$$r_2 \dot{\theta}_2 \hat{u}_{\theta_2} + r_3 \dot{\theta}_3 \hat{u}_{\theta_3} - \dot{S} \hat{u}_x + a \dot{\alpha} \hat{u}_{\alpha+90} = \vec{0}$$

velocity eq:-

$$r_2 \omega_2 \hat{u}_{\theta_2+90} + r_3 \omega_3 \hat{u}_{\theta_3+90} + \dot{S} \hat{u}_x + 0 = 0 \quad (*)$$

Dot eq (*) by $\hat{u}_{\theta_3}$

$$r_2 \omega_2 \sin(\theta_2 - \theta_3) - \dot{S} \cos(\theta_3 - \delta) = 0 \Rightarrow \boxed{\dot{S} = \frac{r_2 \sin(\theta_2 - \theta_3)}{\cos(\theta_3 - \alpha)} \omega_2}$$

$$\Rightarrow \omega_3 = \left[\frac{-r_2 \cos(\theta_2 - \alpha)}{r_3 \cos(\theta_3 - \alpha)} \right] \omega_2$$

Example: [sliding - contact mech.]

L.C.E:-

$$r_2 \dot{\theta}_2 \hat{u}_{\theta_2} - \dot{S} \hat{u}_{\theta_3} - r_1 \dot{\theta}_1 \hat{u}_{\theta_1} = \vec{0}$$

Known:-

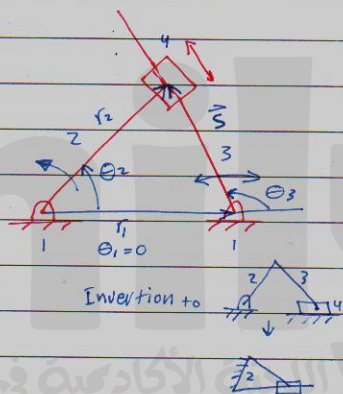
- r_2, r_1, θ_1
- Input: θ_2, ω_2

find:

- Position S, θ_3

Find:-

$\dot{S}, \omega_3$



x eq:-

$$r_2 \cos \theta_2 - S \cos \theta_3 - r_1 = 0 \quad (1)$$

y eq:-

$$r_2 \sin \theta_2 - S \sin \theta_3 = 0 \quad (2)$$

$$\text{From (1)} \Rightarrow S \cos \theta_3 = r_2 \cos \theta_2 - r_1$$

$$\text{From (2)} \Rightarrow S \sin \theta_3 = r_2 \sin \theta_2$$

$\Rightarrow$ Divide (1)/(2) to find θ_3

$\Rightarrow$ then find S .

V.E:-

$$\left[r_2 w_2 \hat{u}_{\theta_2+90} - \dot{s} \hat{u}_{\theta_3} - \dot{s} w_3 \hat{u}_{\theta_3+90} = \vec{0} \right] \cdot \hat{u}_{\theta_3+90}$$

$$r_2 w_2 \sin(\theta_3 - \theta_2) = \dot{s}$$

$$r_2 w_2 \cos(\theta_3 - \theta_2) - \dot{s} w_3 = 0$$

$$\Rightarrow w_3 = \left[\frac{r_2 \cos(\theta_3 - \theta_2)}{\dot{s}} \right] w_2$$

Example:-

$$a+b=r_3$$

Known:-

- Given: $r_1, r_2, \theta_1=0, a, b, r_4, r_5$

- Input: θ_2, w_2

Find:-

$$\theta_3, \theta_4, \theta_5, s$$

$$w_3, w_4, w_5, \dot{s}$$

sol:-

Loop I:-

$$O_2 \rightarrow A \rightarrow C \rightarrow O_4 \rightarrow O_2$$

$$r_2 \hat{u}_{\theta_2} + r_3 \hat{u}_{\theta_3} - r_4 \hat{u}_{\theta_4} - r_1 \hat{u}_{\theta_1} = \vec{0} \Rightarrow \theta_3, \theta_4 \quad \text{--- (I)}$$

Loop II:-

$$\theta_2 \rightarrow A \rightarrow B \rightarrow D \rightarrow O_4 \rightarrow O_2$$

use x, y eq. & eq. 2 & 3

$$r_2 \hat{u}_{\theta_2} + a \hat{u}_{\theta_3} + r_5 \hat{u}_{\theta_5} - s \hat{u}_{90} - r_1 \hat{u}_{\theta_1} = \vec{0} \Rightarrow \theta_5, s \quad \text{--- (II)}$$

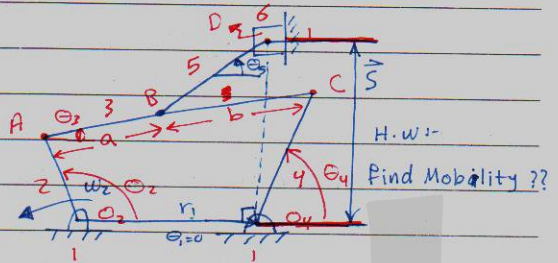
V.E. (I)

$$r_2 w_2 \hat{u}_{\theta_2+90} + r_3 w_3 \hat{u}_{\theta_3+90} + 0 - r_4 w_4 \hat{u}_{\theta_4+90} \rightsquigarrow \text{find } w_3, w_4$$

V.E. (II)

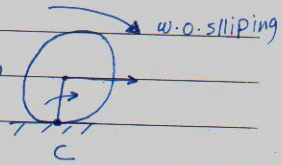
$$\left[r_2 w_2 \hat{u}_{\theta_2+90} + a w_3 \hat{u}_{\theta_3+90} + r_5 w_5 \hat{u}_{\theta_5+90} - \dot{s} \hat{u}_{90} - 0 = 0 \right] \cdot \hat{u}_{\theta_5}$$

$$\frac{r_2 w_2 \sin(\theta_5 - \theta_2) + a w_3 \sin(\theta_5 - \theta_3)}{\cos(\theta_5)} = \frac{\dot{s} \cos(\theta_5)}{\cos(\theta_5)}$$



Method of instant center :-

* Instant center of rotation in a mechanism is a point common to two links and has the same instant velocity in each link.



* For a planar mechanism with (L) Links there are $(N_{I.C})$ instant center, given by :-

$$N_{I.C} = \frac{L(L-1)}{2}$$

* Some instant centers can be found by inspection {Ex: R joints, P joints ??}

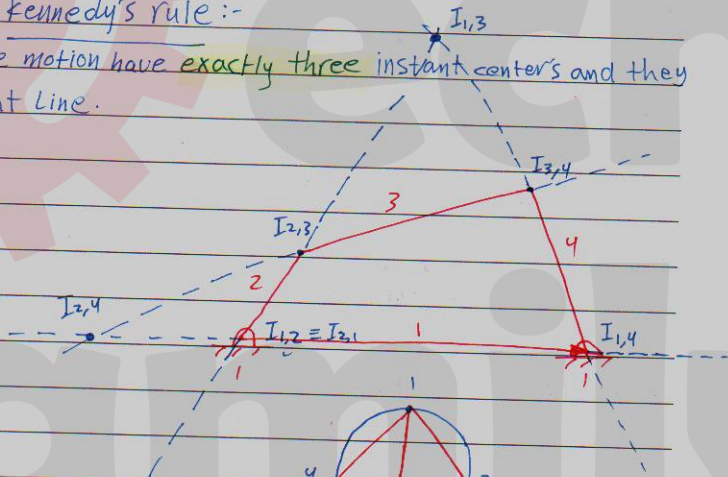
* others are found using Kennedy's rule :-

any three bodies in plane motion have exactly three instant centers and they lie on the same straight line.

Example :-

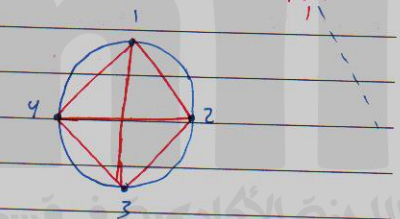
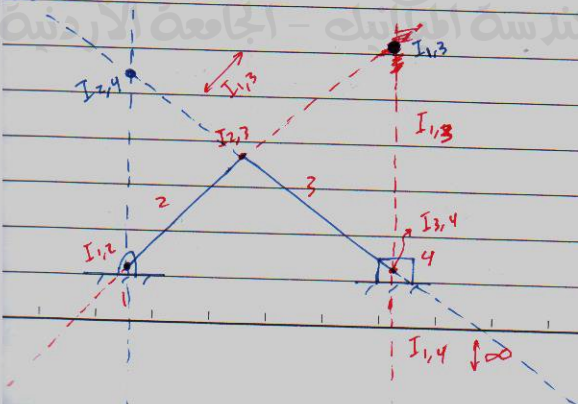
$$L = 4$$

$$N_{I.C} = \frac{4(3)}{2} = 6$$

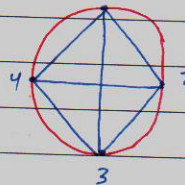


Example #2 :-

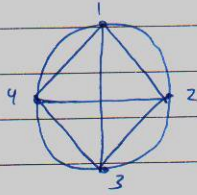
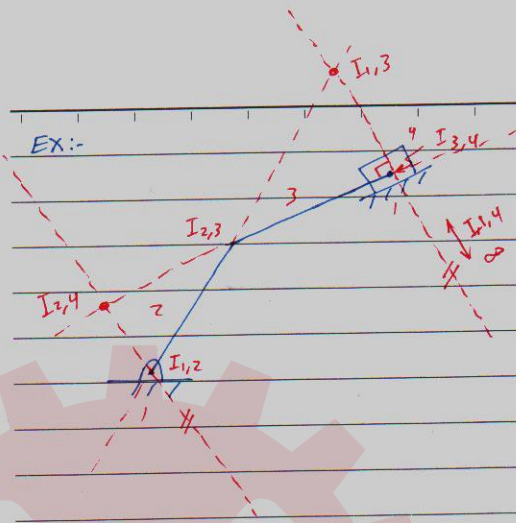
$$N_{I.C} = 6$$



I.C of slider is at infinity
slider is at infinity

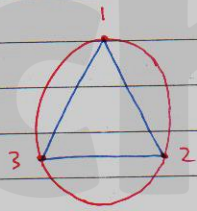
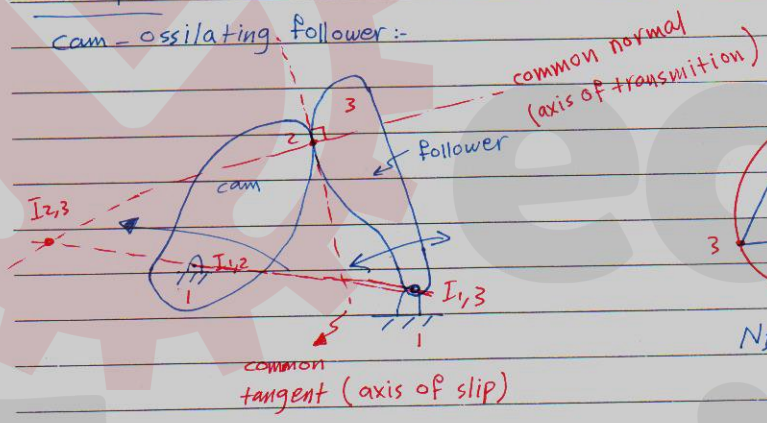


EX:-



Example:-

cam - oscillating follower:-



$$N.I.C = \frac{(3)(3-1)}{2} = 3$$

* suggested Problem

6-17, 18(b+c), 21(b), 44

Finding velocities using I.C method:-

at any Joint has (v) $\therefore$ velocity = 0

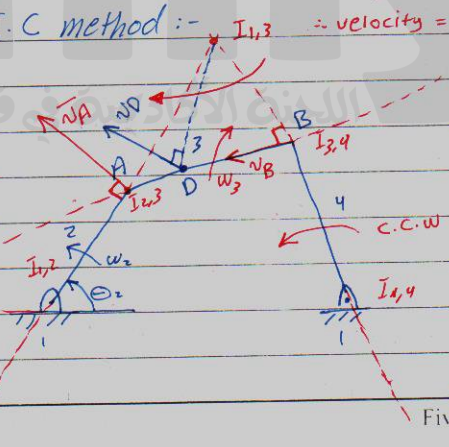
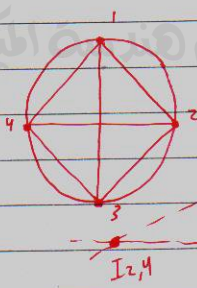
Ex: 4-Bar

Given:

position

θ_2, ω_2

Find ω_3, ω_4



$$N_C = W_3 (\overline{I_{1,3} C}) \leftarrow$$

$$= W_5 (\overline{I_{1,5} C})$$

$$\therefore W_5 = \frac{N_C}{(\overline{I_{1,5} C})} ; \text{C.W}$$

$$N_D = W_5 (\overline{I_{1,5} D})$$

* Acceleration Analysis :-

$$\vec{r} = r \hat{u}_\theta$$

$$\vec{v} = \frac{d\vec{r}}{dt} = \dot{r} \hat{u}_\theta + r \omega \hat{u}_{\theta+\frac{\pi}{2}}$$

$$\vec{a} = \frac{d\vec{v}}{dt} = \frac{d}{dt}(\dot{r} \hat{u}_\theta) + \frac{d}{dt}(r \omega \hat{u}_{\theta+\frac{\pi}{2}})$$

$$= \ddot{r} \hat{u}_\theta + \dot{r} \omega \hat{u}_{\theta+\frac{\pi}{2}} + \dot{r} \omega \hat{u}_{\theta+\frac{\pi}{2}} + r \alpha \hat{u}_{\theta+\frac{\pi}{2}} + r \omega \dot{\hat{u}}_{\theta+\frac{\pi}{2}}$$

$$- r \omega^2 \hat{u}_\theta$$

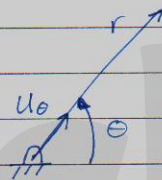
$$\vec{a} = (\ddot{r} - r \omega^2) \hat{u}_\theta + (r \alpha + 2 \dot{r} \omega) \hat{u}_{\theta+\frac{\pi}{2}}$$

$$\underbrace{\ddot{r}}_{\text{a slip}} \underbrace{- r \omega^2}_{\text{a norm}} \underbrace{\hat{u}_\theta}_{\text{a radial}}$$

$$\underbrace{r \alpha}_{\text{a tang}} \underbrace{+ 2 \dot{r} \omega}_{\text{a coriolis}} \underbrace{\hat{u}_{\theta+\frac{\pi}{2}}}_{\text{a transv.}}$$

Note:-

$$\vec{\alpha} = \pm \alpha \hat{k}, \quad \alpha \begin{cases} \rightarrow + & (\text{C.C.W}) \\ \rightarrow - & (\text{C.W}) \end{cases}$$



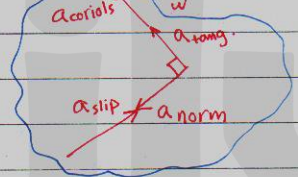
$$u_\theta = \cos \theta \hat{i} + \sin \theta \hat{j}$$

$$\dot{u}_\theta = \dot{\theta} (-\sin \theta \hat{i} + \cos \theta \hat{j})$$

$$u_{\theta+\frac{\pi}{2}} = -\sin \theta \hat{i} + \cos \theta \hat{j}$$

$$\frac{d u_{\theta+\frac{\pi}{2}}}{dt} = -\cos \theta \dot{\theta} - \sin \theta \dot{\theta}$$

$$= \dot{\theta} (-\hat{u}_\theta)$$



Ex:-

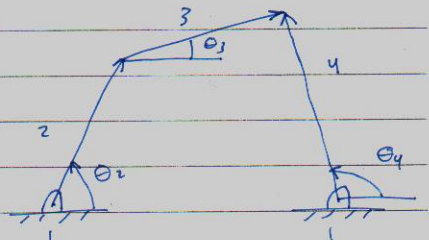
Given :-

pos + vel

Input:-

$\theta_2, \omega_2, \alpha_2$

Find : α_3, α_4



L.C.E.:-

$$r_2 u_{\theta_2} + r_3 u_{\theta_3} - r_4 u_{\theta_4} - r_1 u_{\theta_1} = 0$$

V.E.:-

$$r_2 w_2 u_{\theta_2 + \frac{\pi}{2}} + r_3 w_3 u_{\theta_3 + \frac{\pi}{2}} - r_4 w_4 u_{\theta_4 + \frac{\pi}{2}} - 0 = 0$$

A.E.:-

$$-r_2 w_2^2 \hat{u}_{\theta_2} + r_2 \alpha_2 \hat{u}_{\theta_2 + \frac{\pi}{2}} - r_3 w_3^2 u_{\theta_3} + r_3 \alpha_3 \hat{u}_{\theta_3 + \frac{\pi}{2}} + r_4 w_4^2 u_{\theta_4} - r_4 \alpha_4 u_{\theta_4 + \frac{\pi}{2}} = 0$$

X-Acce.:-

$$-r_2 w_2^2 \cos \theta_2 - r_2 \alpha_2 \sin \theta_2 - r_3 w_3^2 \cos \theta_3 - r_3 \alpha_3 \sin \theta_3 + r_4 w_4^2 \cos \theta_4 + r_4 \alpha_4 \sin \theta_4 = 0$$

Y-Acce.:-

$$-r_2 w_2^2 \sin \theta_2 - r_2 \alpha_2 \cos \theta_2 - r_3 w_3^2 \sin \theta_3 - r_3 \alpha_3 \cos \theta_3 + r_4 w_4^2 \sin \theta_4 + r_4 \alpha_4 \cos \theta_4 = 0$$

$$\begin{bmatrix} -r_3 \sin \theta_3 & r_4 \sin \theta_4 \\ r_3 \cos \theta_3 & r_4 \cos \theta_4 \end{bmatrix} \begin{bmatrix} \alpha_3 \\ \alpha_4 \end{bmatrix} = \begin{bmatrix} r_2 w_2^2 \cos \theta_2 + r_2 \alpha_2 \sin \theta_2 + r_3 w_3^2 \cos \theta_3 - r_4 w_4^2 \cos \theta_4 \\ r_2 w_2^2 \sin \theta_2 + r_2 \alpha_2 \cos \theta_2 + r_3 w_3^2 \sin \theta_3 - r_4 w_4^2 \sin \theta_4 \end{bmatrix}$$

OR

Dot (A.E) By $\hat{u}_{\theta_3}$

$$-r_2 w_2^2 \cos(\theta_3 - \theta_2) + r_2 \alpha_2 \sin(\theta_3 - \theta_2) - r_3 w_3^2 + r_4 w_4^2 \cos(\theta_3 - \theta_4) - r_4 \sin(\theta_3 - \theta_4) \alpha_4 = 0$$

$$\alpha_4 =$$

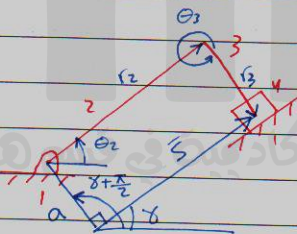
Then find $\alpha_3 =$

EX.:-

Given: Pos. + Velo.

Input: θ_2, w_2, α_2

Find: $\dot{\theta}_3, \alpha_3$



L.C.E.:-

$$r_2 u_{\theta_2} + r_3 u_{\theta_3} - S u_{\theta_8} + a u_{\theta_8 + \frac{\pi}{2}}$$

V.E :-

$$r_2 \omega_2 U_{\theta_2 + \frac{\pi}{2}} + r_3 \omega_3 U_{\theta_3 + \frac{\pi}{2}} - \dot{S} U_8 = 0$$

A.E :-

$$\left\{ -r_2 \omega_2^2 U_{\theta_2} + r_2 \alpha_2 U_{\theta_2 + \frac{\pi}{2}} - r_3 \omega_3^2 U_{\theta_3} + r_3 \alpha_3 U_{\theta_3 + \frac{\pi}{2}} - \ddot{S} U_8 = 0 \right\} \cdot U_{\theta_3}$$

$$-r_2 \omega_2^2 \cos(\theta_3 - \theta_2) + r_2 \alpha_2 \sin(\theta_3 - \theta_2) - r_3 \omega_3^2 = \ddot{S} \cos(\theta_3 - \gamma)$$

Example :-

Inverted slider crank (sliding contact) :-

Given: pos. + vel

Input: $\theta_2, \omega_2, \alpha_2$

Find: $\ddot{S}, \alpha_3$

L.C.E :-

$$r_2 U_{\theta_2} - S U_{\theta_3} - r_1 U_{\theta_1} = 0$$

V.E :-

$$r_2 \omega_2 U_{\theta_2 + 90} - \dot{S} U_{\theta_3} - S \omega_3 U_{\theta_3 + \frac{\pi}{2}} = 0$$

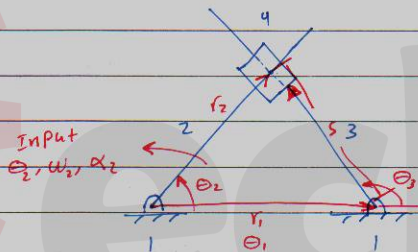
A.E :-

$$\underbrace{-r_2 \omega_2^2 U_{\theta_2}}_{\text{normal}} + \underbrace{r_2 \alpha_2 U_{\theta_2 + 90}}_{\text{tangential}} - \underbrace{\dot{S} U_{\theta_3}}_{\text{slip}} - \underbrace{\dot{S} \omega_3 U_{\theta_3 + \frac{\pi}{2}}}_{\text{corioles}} - \underbrace{S \omega_3^2 U_{\theta_3 + \frac{\pi}{2}}}_{\text{coriolis}} - \underbrace{S \alpha_3 U_{\theta_3 + \frac{\pi}{2}}}_{\text{?}} + S \omega_3^2 U_{\theta_3} = 0$$

By Dot (A.E) By U_{θ_3}

$$-r_2 \omega_2^2 \cos(\theta_3 - \theta_2) + r_2 \alpha_2 \sin(\theta_3 - \theta_2) + S \omega_3^2 = \ddot{S}$$

then Find α_3 By Dot (A.E) By $U_{\theta_2 + \frac{\pi}{2}}$



prob. 7-48 :-

Loop I :-

$$O_2 \rightarrow A \rightarrow O_4 \rightarrow O_2$$

loop II :-

$$O_4 \rightarrow B \rightarrow C \rightarrow O_4$$

$$\begin{cases} \vec{r}_A = r_2 U_{\theta_2} \\ \vec{v}_A = r_2 \omega_2 U_{\theta_2 + \frac{\pi}{2}} \\ \vec{a}_A = -r_2 \omega_2^2 U_{\theta_2} + r_2 \alpha_2 U_{\theta_2 + 90} \end{cases}$$

$$(L-A)x^2 + 2Bx + (A+C)$$

$$\frac{x_1 = \frac{-B \pm \sqrt{B^2 - (L-A)(A+C)}}{2(L-A)}}{x_2 = \frac{-B \mp \sqrt{B^2 - (L-A)(A+C)}}{2(L-A)}}$$

L.C.E. I :-

$$20.3 \hat{u}_{\theta_2} - \dot{S}_3 \hat{u}_{\theta_4} - 47 \hat{u}_{278.5^\circ} = 0$$

X:

$$S_3 \cos \theta_4 = 20.3 \cos \theta_2 - 47 \cos(278.5)$$

Y:

$$S_3 \sin \theta_4 = 20.3 \sin \theta_2 - 47 \sin(278.5)$$

Y :-

$$\frac{Y}{X} \tan \theta_4 = \frac{20.3 \sin(241) - 47 \sin(278.5)}{20.3 \cos(241) - 47 \cos(278.5)}$$

$$\theta_4 = -59.7^\circ, 120.3^\circ$$

$$S_3 = 33.3 \text{ mm}$$

V.E. I :-

$$[20.3 \omega_2 \hat{u}_{\theta_2+90} - \dot{S}_3 \hat{u}_{\theta_4} - S_3 \omega_4 \hat{u}_{\theta_4+90} = 0] \hat{u}_{\theta_4}$$

$$20.3 \omega_2 \sin(\theta_4 - \theta_2) = \dot{S}_3$$

$$\dot{S}_3 = 1872.75 - 698.2 \text{ (mm/min)}$$

To Find ω_4 Dot V.E By $(\theta_4 + 90^\circ)$:-

$$\frac{20.3 \omega_2 \cos(\theta_4 - \theta_2)}{S_3} = \omega_4$$

$$\omega_4 = -12.4 \text{ rad/min.}$$

A.E. (I) :-

$$-20.3 \omega_2^2 \hat{u}_{\theta_2} + 20.3 \alpha_2 \hat{u}_{\theta_2+90} - \ddot{S}_3 \hat{u}_{\theta_4} - \dot{S}_3 \omega_4 \hat{u}_{\theta_4+90} - S_3 \omega_4^2 \hat{u}_{\theta_4+90} - S_3 \alpha_4 \hat{u}_{\theta_4+90} + S_3 \omega_4^2 \hat{u}_{\theta_4} = 0$$

Dot A.E (I) By $\hat{u}_{\theta_4}$

$$-20.3 \omega_2^2 \cos(\theta_4 - \theta_2) + 20.3 \alpha_2 \sin(\theta_4 - \theta_2) - \ddot{S}_3 + S_3 \omega_4^2 = 0$$

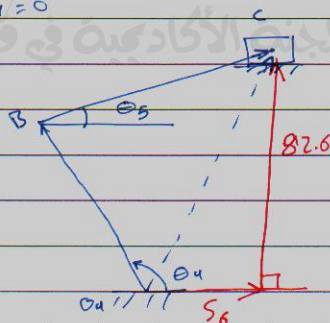
$$\Rightarrow \ddot{S}_3 =$$

$\Rightarrow$ Then $\alpha_4 =$

L.C.E II :-

$$75.4 \hat{u}_{\theta_4} + 66.3 \hat{u}_{\theta_5} - 82.6 \hat{u}_{90} - S_6 \hat{u}_0 = 0$$

②



X:-

$$75.4 \sin \theta_4 + 66.3 \sin \theta_5 - 82.6 = 0$$

$$\Rightarrow \theta_5 = 15.3^\circ$$

X:-

$$S_6 = 75.4 \cos \theta_4 + 66.3 \cos \theta_5 = 261.2 \text{ mm}$$

V.E. (II) :-

X. velocity:

$$\dot{S}_6 = -75.4 \omega_4 \sin \theta_4 - 66.3 \omega_5 \sin \theta_5 \Rightarrow \dot{S}_6 = 931 \text{ mm/min} = v_c$$

y. velocity:-

$$0 = 75.4 \cos \theta_4 \omega_4 + 66.3 \omega_5 \cos \theta_5$$

$$\Rightarrow \omega_5 = -7.1 \text{ rad/min}$$

A.E. (II) :-

X. Acce. :-

$$\ddot{S}_6 = -75.4 \alpha_4 \sin \theta_4 - 75.4 \omega_4^2 \cos \theta_4 - 66.3 \alpha_5 \sin \theta_5 - 66.3 \omega_5^2 \cos \theta_5$$

X. Acce. :-

$$0 = 75.4 \alpha_4 \cos \theta_4 - 75.4 \omega_4^2 \sin \theta_4 + 66.3 \alpha_5 \cos \theta_5 - 66.3 \omega_5^2 \sin \theta_5$$

$$\vec{a}_A = -20.3 \omega_2^2 \hat{u}_{\theta_2} + 20.3 \alpha_2 \hat{u}_{\theta_2+90}$$

$$= -20.3 (40)^2 \hat{u}_{\theta_2} + 20.3 (-1500) \hat{u}_{\theta_2+90}$$

$$= (\quad) \hat{i} + (\quad) \hat{j}$$

$$\vec{a}_B = \overbrace{-75.4 \omega_4^2 \hat{u}_{\theta_4}}^A + \overbrace{75.4 \alpha_4 \hat{u}_{\theta_4+90}}^B$$

$$= (\quad) \hat{i} + (\quad) \hat{j}$$

$$|a_B| = \sqrt{A^2 + B^2}$$

$$\vec{a}_c = \ddot{S}_6 \hat{u}_0 = \ddot{S}_6 \hat{i}$$

H.W : 7-20 sun 30/6

Sugg : 7-17

7-52

7-54

Chapter 8

Cam Design

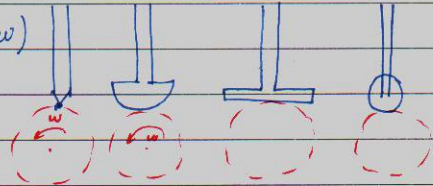
اللجنة الأكاديمية في قسم الهندسة الميكانيكية - الجامعة الأردنية

Rotating (Disk) cam with Translating Follower :-

uniform cam rotation (ω is const c.c.w)

input $\rightarrow$

output $\Rightarrow$ follower motion displacement (s)



cam-follower :- function ~~generation~~^{or} generator.

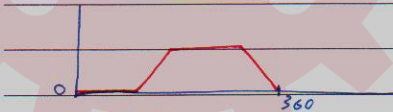
Motion program (of the follower):

Motion prog. depends on the shape of the cam.

- Rise : R
- Dwell : D
- Fall or Return : F

Ex:-

1) prog. DRDF



2) prog R DF

3) Prog RF

4) prog DRDFD

* Standard Motion Function :- (output of Follower)

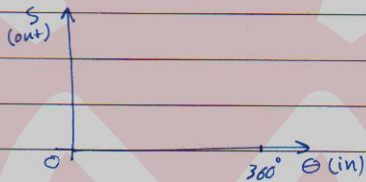
- 1) uniform motion (const. velocity)
- 2) uniform acc. (const. acc.)
- 3) simple Harmonic Motion (S.H.M) $\rightarrow$ sine & cosine with same Frequency
- 4) Parabolic motion
- 5) cycloidal motion
- 6) polynomial motion.

(S V a j) diagrams
 dis ← veloc. ← acc. ← jerk

Input: θ (cam rotation)

output: S (follower disp)

$$\Rightarrow S = S(\theta)$$

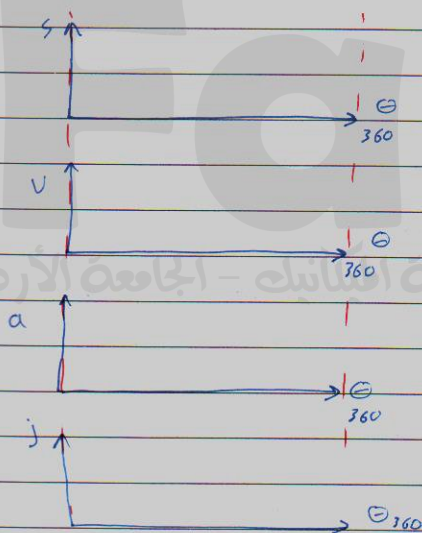


$$V = \frac{ds}{dt} = \dot{s}$$

$$V = \frac{ds}{d\theta} \frac{d\theta}{dt} = \omega \frac{ds}{d\theta} = \omega s'$$

$$a = \frac{dv}{dt} = \dot{v} = \frac{dv}{d\theta} \frac{d\theta}{dt} = \omega v' = \omega^2 s''$$

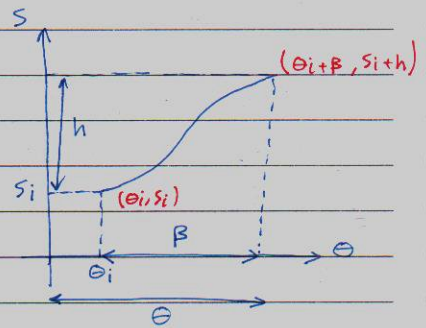
$$j = \frac{da}{dt} = \frac{da}{d\theta} \frac{d\theta}{dt} = \omega a' = \omega^3 s''' = \omega^3 v''$$



Cam general displacement :-

$$s(\theta) = s_i + f(\theta - \theta_i)$$

Domain: $(\theta_i \leq \theta \leq \frac{\theta_i + \beta}{\theta})$



Ex:- (S.H.M)

$$f(\theta - \theta_i) = \frac{h}{2} \left\{ 1 - \cos \left[\frac{\pi}{\beta} (\theta - \theta_i) \right] \right\}$$

$$S = s_i + \frac{h}{2} \{ \dots \}$$

Ex:-

uniform motion :-

$$S = s_i + \frac{h}{\beta} (\theta - \theta_i) = s_i + h \left(\frac{\theta - \theta_i}{\beta} \right)$$

Ex:-

uniform acc. :-

$$S = s_i + \frac{h}{\beta^2} (\theta - \theta_i)^2 = s_i + h \left(\frac{\theta - \theta_i}{\beta} \right)^2$$

Ex:-

A cam rotating with (ω) is to have the following motion for one cycle

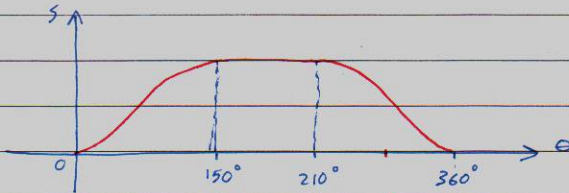
$(0 - 150^\circ)$: Rise of 10 cm with S.H.M

$(150^\circ - 210^\circ)$: Dwell

$(210^\circ - 360^\circ)$: Fall with simple H.M

R.D.F

$\beta \begin{cases} \text{rad.} \\ \text{deg.} \end{cases}$



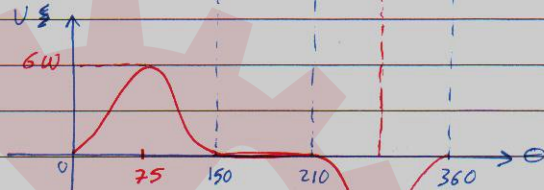
[1] Rise :-

$$h = 10 \text{ cm}, \theta_i = 0, \beta = \frac{150}{180} \pi = \frac{5}{6} \pi = 150^\circ$$

$$s_i = 0$$

$$s(\theta) = 5 \left[1 - \cos(1.2\theta) \right]$$

Domain $(0 \leq \theta \leq 150^\circ)$



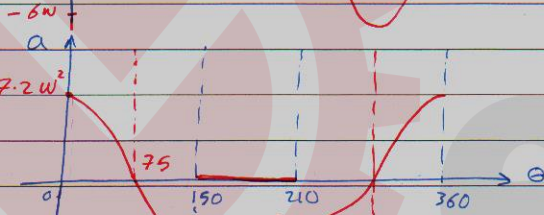
velocity :-

$$V = w \frac{ds}{d\theta}$$

$$= 6w \sin(1.2\theta); 0 \leq \theta \leq 150^\circ$$

$$V_{\max} @ \theta = 75 = 6w$$

$$V(\theta=0) = 0, V(\theta=150) = 0$$



acceleration :-

$$a = w \frac{dv}{d\theta}$$

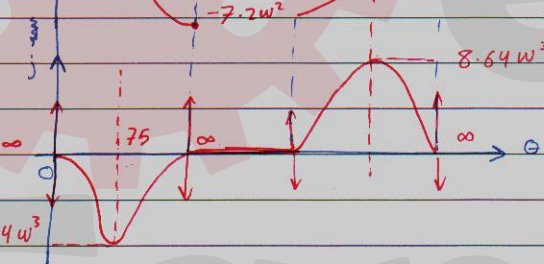
$$= 7.2w^2 \cos(1.2\theta)$$

$$(0 \leq \theta \leq 150)$$

$$a_{\max} @ \theta = 0 = 7.2w^2$$

$$a_{\min} @ \theta = 150 = -7.2w^2$$

$$a = 0 @ \theta = 75$$



[2] Dwell :-

$$s = 10 \text{ cm}; 150^\circ < \theta \leq 210^\circ$$

$$V = 0; 180^\circ \leq \theta \leq 210^\circ$$

$$a = 0; 150^\circ \leq \theta \leq 210^\circ$$

$$j = \begin{cases} 0 & 150 < \theta < 210 \\ \pm \infty & \theta = 210, \theta = 150 \end{cases}$$

jerk :-

$$j = w \frac{da}{dt}$$

$$= -8.64w^3 \sin(1.2\theta)$$

$$(0 < \theta < 150)$$

$$j = \begin{cases} -8.64w^3 \sin(1.2\theta) & 0 < \theta < 150 \\ \pm \infty & \theta = 0, \theta = 150 \end{cases}$$

3] Fall :-

$$S_i = 10, \theta_i = 210, \beta = 360 - 210 = 150^\circ = \frac{5}{6}\pi, h = -10$$

$$S = 10 + \left(-\frac{10}{2}\right) \left\{ \frac{10}{2} 1 - \cos \left[1.2(\theta - 210) \right] \right\} ; 210^\circ \leq \theta \leq 360^\circ$$

$$V = w \frac{ds}{d\theta} = -6 \sin[1.2(\theta - 210)]$$

$$a = w \frac{dV}{d\theta} = -7.2 w^2 \cos[1.2(\theta - 210)]$$

$$j = \begin{cases} 8.64 w^3 \sin[1.2(\theta - 210)] & ; 210 \leq \theta < 360 \\ \pm \infty & ; \theta = 210, \theta = 360 \end{cases}$$

* Cycloidal :-

$$S = S_i + h \left[\frac{\theta - \theta_i}{\beta} - \frac{1}{2\pi} \sin \left[\frac{2\pi}{\beta} (\theta - \theta_i) \right] \right] ; \theta_i \leq \theta \leq \theta_i + \beta$$

duration

Example :- [same previous example]

1] Rise :- ($0 \leq \theta \leq 150$)

$$h = 10, \theta_i = 0, S_i = 0, \beta = 150^\circ = \frac{5}{6}\pi$$

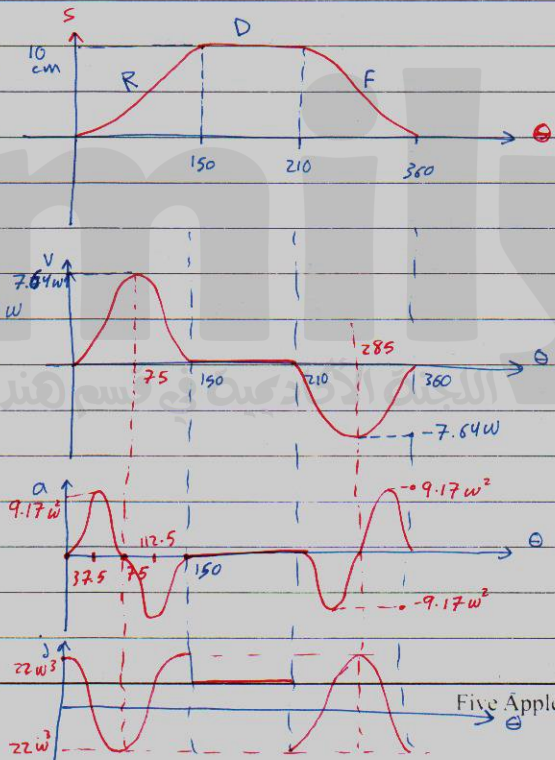
$$\Rightarrow S = \frac{12}{\pi} \theta - \frac{5}{\pi} \sin(2.4\theta)$$

$$V = \frac{12}{\pi} w (1 - \cos(2.4\theta))$$

$$V(0) = 0, V(150) = 0, V(75) = 7.64 w$$

$$a = 9.17 w^2 \sin(2.4\theta) = w \frac{dV}{d\theta}$$

$$j = 22 w^3 \cos(2.4\theta)$$



syag:- 6 condition
 ⑤ $a=0$ @ $(\theta=\theta_i)$
 ⑥ $a=0$ @ $(\theta=\theta_i+\beta)$

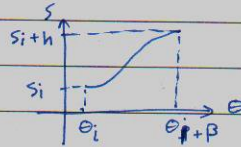
Polynomial function :-

$$S(\theta) = S_i + \sum_{k=0}^n C_k (\theta - \theta_i)^k$$

Example:- [4-terms] $\Rightarrow$ we need 4-end condition

conditions (end or boundary)

- 1) $S(\theta_i) = S_i$ 2) $V(\theta_i) = 0$
- 3) $S(\theta_i + \beta) = S_i + h$ 4) $V(\theta_i + \beta) = 0$



$$S = S_i + C_0 + C_1(\theta - \theta_i) + C_2(\theta - \theta_i)^2 + C_3(\theta - \theta_i)^3 \quad \{3^{\text{rd}} \text{ - order poly.}\}$$

$$\textcircled{1} S = S_i \text{ @ } \theta = \theta_i \Rightarrow S_i = S_i + C_0 \Rightarrow \boxed{C_0 = 0}$$

$$V = C_1 + 2C_2(\theta - \theta_i) + 3C_3(\theta - \theta_i)^2$$

$$\textcircled{2} V = 0 \text{ @ } \theta = \theta_i \Rightarrow 0 = C_1 \Rightarrow \boxed{C_1 = 0}$$

$$\textcircled{3} S = S_i + h \text{ @ } \theta = \theta_i + \beta \Rightarrow S_i + h = S_i + 0 + 0 + C_2\beta^2 + C_3\beta^3$$

$$\Rightarrow C_2\beta^2 + C_3\beta^3 = h \quad \text{--- (1)}$$

$$\textcircled{4} V = 0 \text{ @ } \theta = \theta_i + \beta \Rightarrow 0 = 0 + 2C_2\omega\beta + 3C_3\omega\beta^2$$

$$\Rightarrow 2C_2\omega\beta + 3\omega C_3\beta^2 = 0 \quad \text{--- (2)}$$

From eq. 2:-

$$C_3 = -\frac{2\beta}{3\beta} C_2$$

sub (C_3) in eq. 3:-

$$\boxed{C_2 = \frac{3h}{\beta^2}}$$

$$\boxed{C_3 = \frac{-2h}{\beta^3}}$$

$$S = S_i + \frac{3h}{\beta} (\theta - \theta_i)^2 - \frac{2h}{\beta} (\theta - \theta_i)^3, \quad \theta_i \leq \theta \leq \theta_i + \beta$$

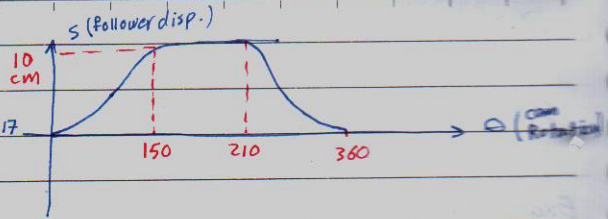
polynomial 3-4-5 $\rightarrow$ number of coeff. $\rightarrow r_0, r_1, r_2 = 0$

Example:-

Rise:-

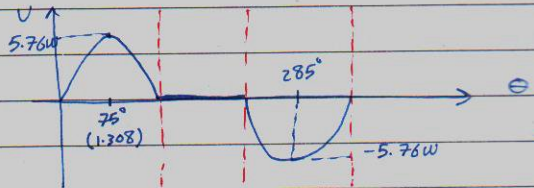
$$\Theta_i = 0, S_i = 0, \beta = 150^\circ = \frac{5}{6}\pi = 2.617$$

$$h = 10 \text{ cm}$$



$$S = 30 \left(\frac{1.2}{\pi} \Theta \right)^2 - 20 \left(\frac{1.2}{\pi} \Theta \right)^3$$

$$= 4.38 \Theta^2 - 1.11 \Theta^3; 0 \leq \Theta \leq 150^\circ$$

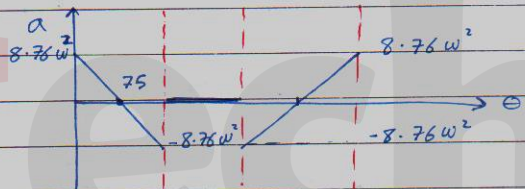


$$V = \omega \frac{dS}{d\Theta} = 8.76 \omega \Theta - 3.33 \omega \Theta^2$$

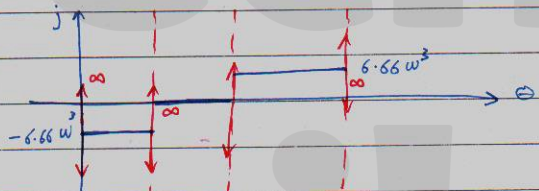
$$a = \omega \frac{dV}{d\Theta} = 8.76 \omega^2 - 6.66 \omega^2 \Theta$$

$$a = 0 \text{ @ } \Theta = 1.308 \text{ rad} = 75^\circ$$

$$a(0) = 8.76 \omega^2, a(150^\circ) = -8.76 \omega^2$$



$$j = \begin{cases} -6.66 \omega^3 & , 0 \leq \Theta \leq 150 \\ \pm \infty & , \Theta = 0, \Theta = 150 \end{cases}$$



Fall:-

$$\Theta_i = 210^\circ = 3.665 \text{ rad}, \beta = 150^\circ = \frac{5}{6}\pi = 2.617 \text{ rad}, S_i = 10 \text{ cm}, h = -10 \text{ cm}$$

$$S = 10 - 30 \left(\frac{\Theta - 3.665}{2.617} \right)^2 + 20 \left(\frac{\Theta - 3.665}{2.617} \right)^3$$

Example:-

$$0; 0 \leq \Theta \leq 60^\circ$$

$$\text{S.H.M., } h = 5 \text{ cm}; 60 \leq \Theta \leq 150$$

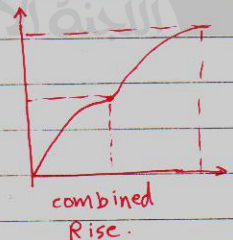
$$5 \text{ cm}; 150 \leq \Theta \leq 180$$

$$\text{Rise, cyc, 5 cm}; 180 \leq \Theta \leq 240$$

$$\text{Fall, Pol 5th order}; 240 \leq \Theta \leq 330$$

$$\text{Dwell (0)}; 330 \leq \Theta \leq 360$$

Note

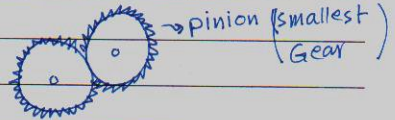


* Gears :-

- joint between two gears $\rightarrow$ 2-DoF

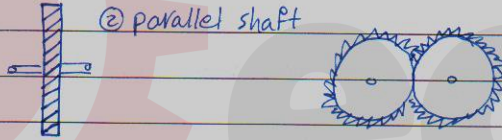
1) spur Gear :-

- ① straight teeth and parallel to the axial direction
- ② parallel shaft



2) Helical Gear :-

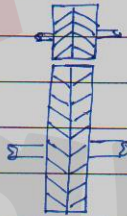
- inclined to the shaft the teeth
- ② parallel shaft



3) crossed Helical Gear :-



4) Herring Bone Gear :-



5) Bevel Gear

Note :-

thickness variable but standard @ pitch circle

$$P.C = \pi d \quad [\text{mm, in}]$$

↓ circular pitch
N $\rightarrow$ # of teeth

$P_c = \text{Tooth thickness} + \text{space width.}$

$$P_b = \frac{\pi d_b}{N}$$

Base pitch

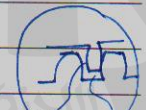
involute
Ratio of angular velocity

tip

pitch circle

involute profile

Face
Flank



Backlash. clearance

Module (m) :-

$$m = \frac{d}{N} \text{ [mm] only}$$

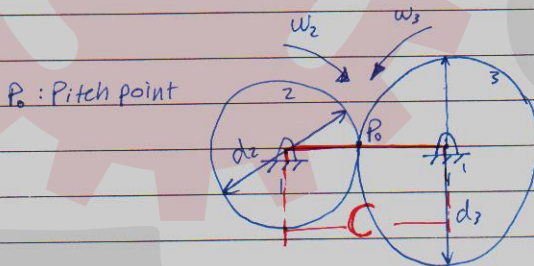
Diametral Pitch (Pd)

$$P_d = \frac{1}{m} = \frac{N}{d} \text{ [teeth] only}$$

$$P_c = \pi m \text{ [mm]}$$

$$P_c = \frac{\pi}{P_d} \text{ [in]}$$

* Any Gears in mesh should have same m, P_c, P_d



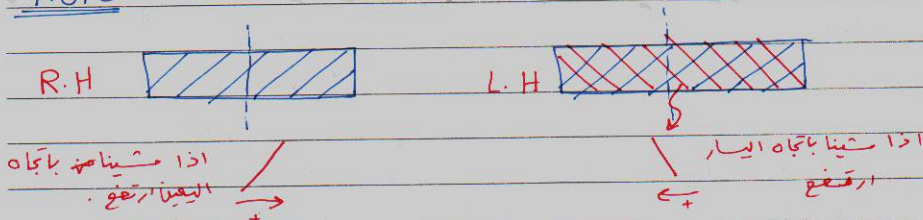
$$C = \frac{d_2 + d_3}{2}$$

$$= m \left(\frac{N_2 + N_3}{2} \right)$$

$$v_{P_0} = \frac{w_3 d_3}{2} = \frac{w_2 d_2}{2} \Rightarrow \frac{w_2}{w_3} = \frac{d_3}{d_2}$$

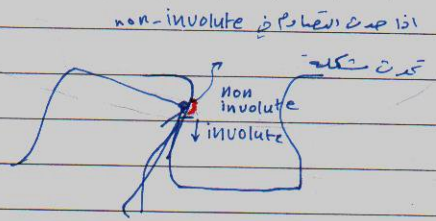
$$\frac{w_2}{w_3} = \frac{N_3}{N_2} \Rightarrow \frac{w_2}{w_3} = \frac{N_3}{N_2}$$

Note:-



$$\frac{\omega_2}{\omega_3} = \frac{d_3}{d_2} = \frac{N_3}{N_2} = \underline{\underline{\text{const.}}}$$

Fundamental law of gears.



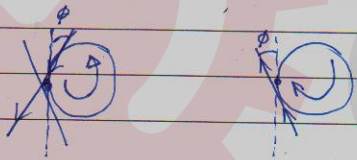
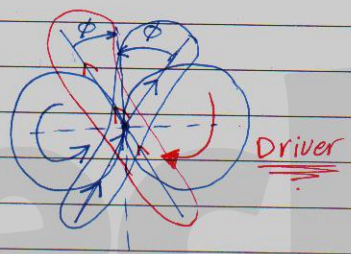
$$r_b = r \cos \phi$$

b: basic circle.

$$d_b = d \cos \phi$$

r_d (دائرةpitch) $\rightarrow$ pitch circle

- كيفية تحديد اتجاه الدوران
- ① عند التماس (c.c.w or c.w) Driver
 - ② يكون اتجاه الدرافة مع اتجاه الدرافة



* Notes:-

start motion when tip of Driven contact with the flank of driver
end motion when Flank of Driven contact with the tip of driver.

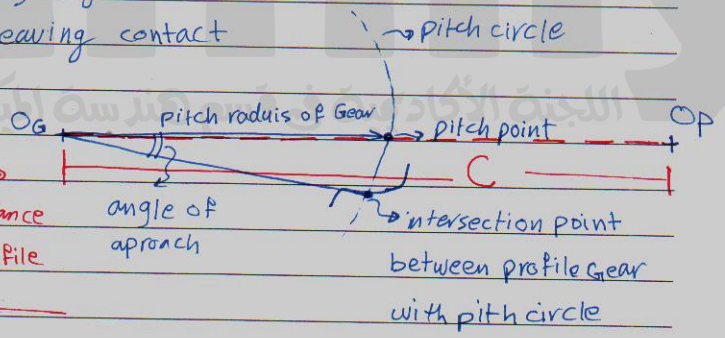
* beginning contact occurs when line of action intersect with Addendum circle for the driven

* Angle of approach @ Beginning contact.

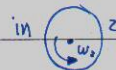
* Angle of recess @ leaving contact

* Angle of approach :-

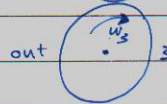
هو الزاوية المحصورة بين
خط (c) center distance
pitch circle و gear profile



$$m_v = \frac{W_{out}}{W_{in}} = \frac{W_3}{W_2} = \frac{d_2}{d_3} = \frac{N_2}{N_3}$$



$$m_T = \frac{T_{out}}{T_{in}} = \frac{1}{m_v}$$



For 100% efficiency

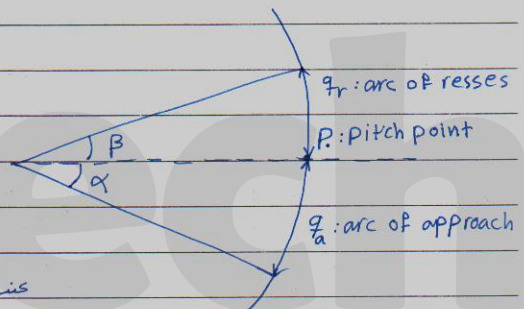
(spur, parallel helical, straight bevel gear)

$$(Power)_{in} = (Power)_{out}$$

$$T_{in} W_{in} = T_{out} W_{out}$$

$$\frac{T_{out}}{T_{in}} = \frac{W_{in}}{W_{out}} = \frac{1}{m_v}$$

$$\frac{T_3}{T_2} = \frac{W_2}{W_3} = \frac{N_3}{N_2} = \frac{d_3}{d_2}$$



if:- $q = P_c$: عند نقطة التماس الوحيدة

$q < P_c$: lead to non-continuous motion (q_a, q_r, α, β) are fixed.

$q > P_c$: تكون هناك نقطتان التماس

$$q = q_a + q_r$$

(two pair in contact re 2 of teeth)

arc of action.

* Contact Ratio (m_p)

Indicates the average no. of pairs of ~~teeth~~ teeth in contact

$$[m_p > 1] ; \text{Recommended: } m_p > 1.5$$

$$m_p = \frac{q}{P_c} = \frac{Z}{P_b}$$

$$P_b = \frac{\pi d_b}{N} = d \cos \phi$$

$$P_b = P_c \cos \phi$$

2: pinion
3: Gear.

$$Z = Z_1 + Z_2 - Z_3$$

circle

$$Z_1 = \sqrt{\frac{(r_2 + a_2)^2}{r_{a2}} - \frac{(r_2 \cos \phi)^2}{r_{b2}}}$$

a: addendum of gear

b: dedendum of gear circle.

$$Z_2 = \sqrt{\frac{(r_2 + a_2)^2}{r_{a2}} - \frac{(r_2 \cos \phi)^2}{r_{b2}}}$$

$$Z_3 = \frac{(r_2 + r_3)}{C} \sin \phi$$

Note:-

$P_z, P_b, m, P_d, \phi, a, b$

are the same in mesh

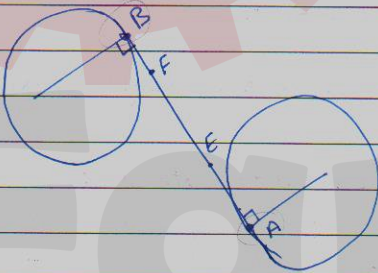
of gear two

$\therefore a_2 = a_3$ (في حالة التماس)

AGMA standard:-

$$a = 1.0 m \rightarrow (\text{module not meter}) = \frac{1.0}{P_d}$$

$$b = 1.25 m = \frac{1.25}{P_d}$$



اللجنة الأكاديمية في قسم الهندسة الميكانيكية - الجامعة الأردنية

Interference $\rightarrow$ initial & final contact pt $\rightarrow$ point of tangent Z_1 is 1st point

$$= \text{apex } X = \text{apex } L = = = *$$

$$Z = AB$$

$$= (BC - CP_1) + (AD - DP_2)$$

$$= BP_1 + AP_2$$

$$= AB$$

Whole depth (h_t)

$$h_t = a + b$$

$$\text{Full depth: } h_t = 2.25 \text{ m} \\ = \frac{2.25}{P_d}$$

$$\text{Stub: } h_t = 1.8 \text{ m} = \frac{1.8}{P_d}$$

Note

Clearance ($b_3 - a_2$)

$$\therefore b - a = 0.25 \text{ m.}$$

But:-

$$\begin{cases} a_2 = a_3 = a \\ b_2 = b_3 = b \end{cases}$$

Base radius, Base pitch, velocity ratio $\rightarrow$ will be remaining const.

Addendum circle, dedendum circle

when center distance change:-

If $Z_1 > Z_3$

$\Rightarrow$ use $Z_1 = Z_3$

If $Z_2 > Z_3$

$\Rightarrow$ use $Z_2 = Z_3$

change	unchange
circular	Base circle
Z_1, Z_2	Base Pitch
Addendum	Addendum circle, radius
dedendum	dedendum circle, radius
contact ratio	Z_1, Z_2

Example:-

for $m_g = 4$, $\phi = 20^\circ$, find the smallest no. of teeth of pinion to avoid interference??

Note:-

$$N_p = \frac{2(1)}{(1+2(4)) \sin^2(20)} \left(4 + \sqrt{16 + (1+8) \sin^2(\phi)} \right)$$

$$= 15.4$$

$$\Rightarrow N_p = 16$$

$$\Rightarrow N_G = 64$$

۱۲۱) Full depth تکو $k=1$

$k = 1.8$ اور step 2 کا

وإذا حدد العدد الوُال نوعه يتكون

fall depth

Example :-

For $N_p = 13$, $\phi = 20^\circ$, find the largest no. of teeth of gear to avoid interference ??

$$N_G = \frac{13^2 \sin^2(20) - 4(1)^2}{4(1) - 2(13) \sin^2(20)} = 16.45$$

$$N_G = 16.$$

* Standard clearance :-

$$(c)_2 = (b)_2 - (a)_3$$

$$c = b - a = (1.25 - 1) \text{ m} = 0.25 \text{ m}$$

* standard backlash :- $(0.003 - 0.018) \text{ mm}$

increase in backlash due to change (ΔC) in C.D :-

$$\Theta_B = 43,200 (\Delta C) \frac{\tan \phi'}{\pi d} \rightarrow \text{Diameter of pitch circle} \quad [\text{minutes}]$$

Example :- Find:-

$m_G, P_c, P_b, d_2, d_3, r_2, r_3, C, a, b, h_t, C, (d_2)_a, (d_3)_a, m_p$
 $i_P, m = 4 \text{ mm}, \phi = 20^\circ, N_p = 19, N_g = 37$

$$m_G = \frac{N_G}{N_P} = \frac{N_2}{N_2} = 1.947$$

Check:-

$$\frac{r_3}{r_2} = \frac{d_3}{d_2} = m_G$$

$$m_p = \frac{P_c}{P_b} = \frac{z}{P_b}$$

$$P_b = 11.809 \text{ mm}$$

P: Pinion : z

$$z = z_1 + z_2 - z_3$$

$$z_1 = \sqrt{(r_p)_a^2 - (r_p)_b^2} = \sqrt{(42)^2 - (38 \cos 20^\circ)^2} = 22.111 \text{ mm}$$

$$z_2 = \sqrt{(78)^2 - (74 \cos 20^\circ)^2} = 35.335 \text{ mm}$$

OK

$$z_3 = 112 \sin 20^\circ = 38.306 \text{ mm}$$

$$z = 19.140 \text{ mm}$$

$$\therefore m_p = \frac{19.140}{11.809} = 1.621$$

$$\% \Delta C = 2\%$$

$$C = 112 \text{ mm}$$

$$C' = (1.02)(112) = 114.240 \text{ mm}$$

$$\Delta C = 2.24 \text{ mm}$$

$$r_b = r'_b$$

$$r \cos \phi = r' \cos \phi'$$

$$\phi' = \cos^{-1} \left(\frac{r_p \cos \phi}{r'_p} \right) = \cos^{-1} \left(\frac{r_g \cos \phi}{r'_g} \right)$$

$$r_p = 38 \text{ mm}, \phi = 20^\circ$$

r_p' :-

$$\underline{r_p'} + \underline{r_g'} = 114.24 \quad \dots (1)$$

OR

$$m_g = \frac{N_g}{N_p} = \frac{r_g}{r_p} = \frac{r_g'}{r_p'} \quad \dots (2)$$

$$\text{From (2): } r_g' = \frac{r_g}{r_p} r_p' = 1.947 r_p'$$

sub. in (1):

$$(1 + 1.947) r_p' = 114.24$$

$$\Rightarrow r_p' = \frac{114.24}{2.947} = 38.765 \text{ mm}$$

$$\Rightarrow \phi' = \cos^{-1} \left[\frac{38 \cos 20^\circ}{38.765} \right] = 22.89^\circ$$

$$C' = r_p' + r_g' = 1.02 C = 1.02 (r_p + r_g)$$

$$\boxed{r_p' = 1.02 r_p}$$

$$\boxed{r_g' = 1.02 r_g}$$

Find the new contact ratio m_p'

$$m_p' = \frac{z'}{P_b}$$

$$z' = z_1 + z_2 - z_3$$

$$z_1 = 114.24 \sin 22.89 = 44.435$$

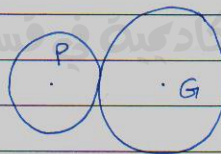
$$z' = 13.011$$

$$m_p' = \frac{13.011}{11.809} = 1.101$$

* Gear trains :-



Multis-stage of reduction



1 stage of of reduction

$$m_v = W_{out} / W_{in}$$

$$m_g = \frac{N_g}{N_p}$$

Gear Trains

Basic, Fixed Axes or 1.d.o.f

[1 in → 1 out]

planetary or Epicyclic or

moving axes or 2.d.o.f

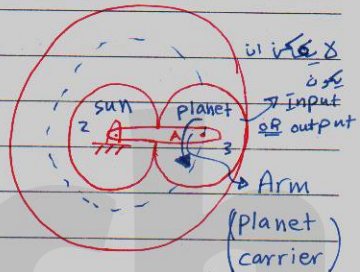
[2 in → 1 out]

simple

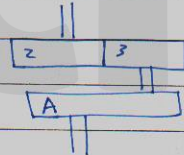
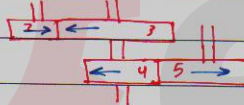
2 stage

compound

front



top



* Overall velocity ratio OR Train value :-

$$M_V = \frac{W_L}{W_F} = \frac{W_{last}}{W_{first}} = \frac{n_L}{n_F}$$

ang. velocity (rad/s) rotation speed (rpm) (rps)

L: last driven.
F: First driver.

$$\frac{W_L}{W_F} = \pm \frac{\text{Product of teeth of driver}}{\text{Product of teeth of driven}}$$

Ex:-

$$\frac{W_6}{W_2} = (+) \frac{N_2 \cdot N_3 \cdot N_4 \cdot N_5}{N_3 \cdot N_4 \cdot N_5 \cdot N_6}$$

first last

$W_6, W_F \rightarrow$ same direction $\rightarrow (+)$

$W_L, W_F \rightarrow$ opposite direction $\rightarrow (-)$

$$M_V = M_{V1} \times M_{V2} \times M_{V3} \times M_{V4}$$

1, 2, 3, 4 $\rightarrow$ no. of stage.

$$= \frac{W_2}{W_3} \times \frac{W_4}{W_3} \times \frac{W_5}{W_4} \times \frac{W_6}{W_5} = \frac{W_6}{W_2}$$

$$= \left(\frac{-N_2}{N_3} \right) \left(\frac{-N_3}{N_4} \right) \left(\frac{-N_4}{N_5} \right) \left(\frac{-N_5}{N_6} \right)$$